

Comfort Where It Counts.

ECR International Inc 2201 Dwyer Ave. Utica, NY 13504 www.enviromaster.com email: info@enviromaster.com



An ISO 9001-2000 Certified Company

# CACG/CAHG CACH/CAHH

R-410A High-Efficiency Ductless Split System Cassette Air Handlers

Straight cool / Heat pump nominal capacities					
CAHG09 CAHH09	CAHG12 CAHH12	CAHG24 CAHH24	Units		
9,000	12,000	18,000 - 24,000	Btuh		
2.6	3.5	5.3 - 7.0	kW		
	Straight cooling	g only — nominal capacity			
CACG 36 & CACH 36					
30,000 / 36,000					
8.8 / 10.5					

## Specifications and Performance

(with EMI condensers)



CAHH12

## NOTICE

EMI air handlers and condensers are backed by EMI and ECR International and are tested, rated and certified in accordance with ARI Standard 210/240 and UL-1995. Due to ongoing product development, product designs and specifications may change without notice. Please contact the factory for more information.



### CACG/CAHG/CACH/CAHH Air Handlers — Product Description

## **Product description**

- The EMI Cassette Air handlers are available in three cabinet sizes with four output capacities from 9,000–24,000 Btuh, and two cooling only capacities from 30,000–36,000 Btuh.
- Key features include a condensate pump with safety switch and a 36" (0.9 m) lift (measured from the base or bottom of the unit), fresh air inlet and branch duct knockouts, and motorized air vanes (models 24 and 36 only).
- Electric heat is a factory-installed option ONLY (there are no field installed electric heat kits available).
- The cassette air handler accepts a 24 volt thermostat control (thermostat not included).
- Designed for low noise levels, easy installation and maintenance and a slim line fascia, all ensure minimum intrusion into the conditioned environment.
- These cassette air handlers produce system SEER's meeting or exceeding 13 when matched with EMI outdoor units:
  - Single-zone condensing units —
  - S1ČG/S1HG 9,000-24,000 Btuh and S1CG 30,000-36,000 Btuh.
- All EMI air handlers are backed by Enviromaster International LLC and are tested, rated, and certified in accordance with ARI standards 210/240 and UL 1995.

## **Optional equipment**

#### CACG/CAHG units

• "G" units require a remote thermostat for operation. They do not include an onboard controller.

#### CACH/CAHH units

- "H" units include an on-board microprocessor controller with infrared remote.
- The remote is required to adjust settings and configure the controller.
- Also included is a bank of DIP switches for setting operating behavior. These can be used to select operation by the on-board controller or by a remote thermostat.
- When operated by remote thermostat, the controller offers limited options.

#### **Materials of Construction**

- Galvanized steel cabinet with fire-resistant thermal and acoustic foam insulation.
- Light grey high-impact ABS fascia.
- Expanded polystyrene drain pan with a tough, fire-retardant thermoplastic liner.

#### **Air Systems**

- Fans are backward-curved impeller centrifugal design; dynamically and statically balanced; and mounted on integral mounting rails.
- Single-fan models 09, 12 & 24 are designed with fire-retardant plastic or aluminum impellers.
- Twin-fan model 36 is designed with fire-retardant plastic impellers.
- Motors are multispeed, enclosed type with thermal protection and sealed lifetime bearings.
- Permanent, washable filter (user accessible).
- Branch duct knockouts on three sides for remote discharge locations (using no more than two non-adjacent sides).
- Fresh air intake capability on three sides of cabinet (only two on models 09–12).

• Four plastic air vanes, motor driven with auto sweep or fixed position stop setting on models 24 and 36. Models 09–12 are equipped with manually-adjusted air vanes.

#### Coil

- Coil is seamless, copper tubing, arranged in staggered configuration, with enhanced aluminum fins, tested to 600 psig.
- The tubes are mechanically expanded for secure bonding to fin shoulder.

#### **Refrigeration Circuit**

• Units are equipped with a serviceable fixed orifice expansion device and use R-410A refrigerant only.

## Controls and components (Factory-installed or supplied)

- Connections for 24V remote remote thermostat.
- Custom control board featuring programmability, configuration, and multiple modes of operation. (CACH/CAHH only)
- Controls also feature anti-short-cycle timer, post purge fan relay, and an on-board 30-amp electric heat relay.
- Condensate pump with 36" (0.9 m) lift (measured from base of unit).
- 24V Transformer.

## **Optional equipment**

- 24V remote remote thermostat.
- Electric Heat (@ 230V) 1.5 kW — models 09–12.
  - 3 kW model 24.
  - 5 kW model 36.

## Installer-supplied Items

- Low voltage wiring (18 AWG required).
- High voltage power supply wiring.
- Mounting screws and fasteners.
- Condensate piping.
- Refrigerant piping (if not supplied).
- Refrigerant (for interconnect charge).
- Electrical Disconnect

Table 1	Discharge air speed and flow @ 230 VAC / Sound values
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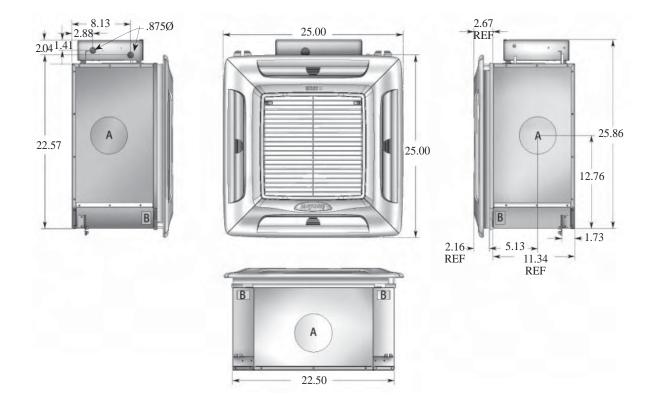
Model	High speed CFM (I/s)	Low speed CFM (I/s)	Coil	Observed sound values (dBA) Fan Hi/Lo
09–12	380 (180)	335 (158)	Dry	41 / 39
18–24	700 (330)	620 (293)	Dry	44 / 42
36	1,300 (614)	1,160 (548)	Dry	51/49





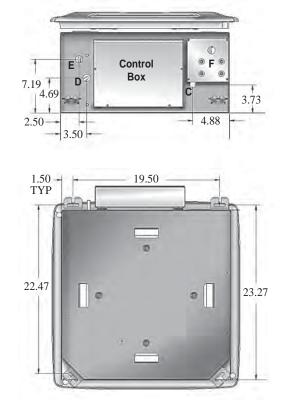
## CACG/CAHG/CACH/CAHH Air Handlers — Product Description (continued)

Figure 1 CAHG/CAHH ductless air handlers — dimensions, openings and knockouts



Note: All dimensions in inches.

	Cassette 09,12							
	FEATURE	QTY.	SIZE					
Α	Optional Discharge Knockout	3	5¼" Ø					
в	Fresh Air Inlet Knockout	2	1¼" x 2½"					
С	Condensate Discharge	1	½"Ø					
D	Suction	1	1⁄2" Ø					
Е	Liquid	1	1⁄4" Ø					
F	Condensate Pump Access	1	-					





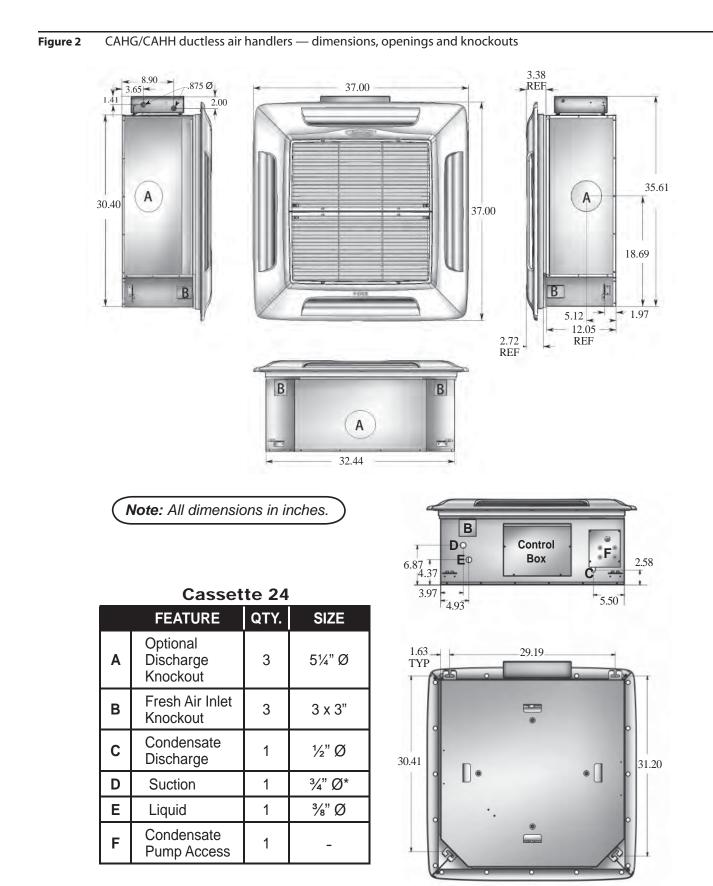




Figure 3

#### \_\_\_8.90 3.65 3.38 REF 37.00 .875Ø 2.04 1.41 ( A ) A 47.78 49.26 44.68 24.73 --1.97- 5.12 -14.01 ---2.72 REF REF. В В Α -32.44 В F Control Ð 4.68 Box 4.37 6.87 E Note: All dimensions in inches. 4.00 5.47 5.00 **Cassette 36** 1.63 TYP 29.19 FEATURE QTY. SIZE Optional Discharge 5¼" Ø Α 3 Knockout Fresh Air Inlet 3 В 3 x 3" Knockout 42.66 Condensate 43.45 С 1 ½"Ø Discharge Suction 3⁄4" Ø 1 D 1 Ε 1 ³∕8" Ø Liquid Condensate P F 1 \_ **Pump Access**

CACG/CACH ductless air handlers — dimensions, openings and knockouts



## CACG/CAHG/CACH/CAHH Air Handlers with S1CG/S1HG Condensers

## S1CG/S1HG/S2CG/S2HG — description

The S1CG/S1HG and S2CG/S2HG condensing units are air-cooled, vertically-arranged side-discharge, high-efficiency units designed specifically to meet or exceed a 13 SEER rating.

- The S1CG Models 9,000-36,000 Btuh and S1HG Models 9,000-24,000 Btuh condensing units will provide cooling and heating for a single evaporator.
- The S2CG/S2HG 18,000 (99), 21,000 (92) and 24,000 (22) Btuh capacity condensing units will provide cooling and heating for two evaporators.
- The S1CG/S1HG, S2CG/S2HG are quiet units that can be recommended for both commercial and residential applications.

#### NOTICE

When specifying heat pump(s), it is recommended that the matching indoor unit(s) be equipped with electric heat.

#### Features

- Installation of the S1CG/S1HG and S2CG/S2HG condensing units is simplified by a 24v control interconnection from the evaporator.
- Multiple units can be lined up in close proximity to an exterior wall.
- Service valves are recessed to reduce tampering.
- All 9,000–12,000 Btuh units are equipped with a an oversized suction accumulator with surge baffles and enhanced oil management and a factory-installed solid core filter drier.
- A factory-installed crankcase heater is standard on S1HG 9,000-12,000 Btuh (thermostatically-controlled) and S2HG models, and is available as optional equipment on other models.

## Controls and components (Factory-installed or supplied)

- Compressor and fan motor contactor
- Run capacitor
- Low voltage terminal connections
- High pressure switch with manual external reset
- Heat pump hard start
- Cooling operation down to 60° F (15.6° C) standard on all units
- Models 9,000-12,000 Btuh only:
- Large capacity suction accumulator
  - Solid-core filter drier

#### Thermostatically-controlled crankcase heater

• This feature energizes the crankcase heater only when needed, saving unnecessary power usage and increasing overall system efficiency.

## System options

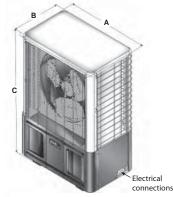
- Corrosion-resistant coil options (sea coast and harsh environment usage):
  - Copper fin/copper tube condenser coil
  - Coated aluminum fin/copper tube condenser coil
  - Low Ambient controls for cooling operation down to 0° F (-18° C)
     Optional field-installed kits, when specified, for cooling operation down to 0°F, S2HG cooling operation only available down to 32°F(0°C) kits include louvers/wind baffle, crankcase heater, and/or fan cycle switch, and installation instructions
- Models S1CG 9,000-12,000 Btuh only:
  - 115v (single-zone only S1CG or S1HG)
  - Field-installed thermostatically-controlled crankcase heater for heat pump units (S1HG or S2CG)

### Installer-supplied items

- Power wiring.
- Low-voltage wiring (18 AWG minimum).
- Secure mounting pad or foundation.
- Refrigerant piping (if not purchased from EMI).
- High-voltage disconnect.
- Refrigerant for charging interconnect piping.

**Table 2**Dimensional data, sound data and shipping weights

Model	Size Btu		t dimensi nches (mm	Sound level	Shipping weight	
	Blu	A	В	с	dBA	Lbs (kg)
S1CG/S1HG9	9,000	24 (610)	15 (381)	36 (914)	59	98 (44.5)
S1CG/S1HG2	12,000	24 (610)	15 (381)	36 (914)	59	98 (44.5)
S1CG/S1HG8	18,000	32 (813)	15 (381)	36 (914)	62	156 (70.9)
S1CG/S1HG4	24,000	32 (813)	15 (381)	40 (1016)	63	156 (70.9)
S1CG3	30,000	38 (965)	15 (381)	44 (1118)	68	210 (95.5)
S2CG	18,000/21,000/ 24,000	38 (965)	15 (381)	44 (1118)	68	197 (89.6)
S2HG	18,000/21,000/ 24,000	38 (965)	15 (381)	44 (1118)	68	197 (89.6)
S1CG6	36,000	38 (965)	15 (381)	48 (1219)	68	210 (95.5)





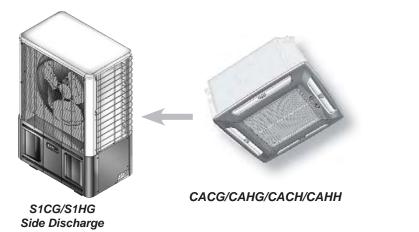
Easy access interconnects on back of unit

#### Table 3 Cooling Operational Ranges

Table 5	COOMI	y operation	unai nany	- 3				
				Imbers (Quantity) Under the Operati	•			
			Operational Range					
Unit	Valtara	32° to 115° F		0° to 115° F				
Unit	Voltage	(0 to 46° C)		(-18 to 46° C)				
		Crankcase Heater Kit	Crankcase Heater Kit	Fan Cycle Switch Kit	Architectural Louver/Hail Guard/ Wind Baffle Kit			
S1CG9000	115	550002072 (1)	550002072 (1)	550002074 (1)	550001577 (1)			
S1CG2000	208/230	550002073 (1)	550002073 (1)	550002074 (1)	550001577 (1)			
S1CG8000	208/230	N/R	N/R	550002074 (1)	550001578 (1)			
S1CG4000	208/230	N/R	N/R	550002074 (1)	550001602 (1)			
S1CG3000	208/230	N/R	N/R	550002074 (1)	550001580 (1)			
S2CG	208/230	550002073 (2)	550002073 (2)	550002074 (2)	550001580 (1)			
S2HG	208/230	N/R	N/R	N/R	550001580 (1)			
\$1CG6000	208/230	N/R	N/R	550002074 (1)	550001581 (1)			
S1HG9000	115	N/R	N/R	550002074 (1)	550001577 (1)			
S1HG2000	208/230	N/R	N/R	550002074 (1)	550001577 (1)			
S1HG8000	208/230	N/R	N/R	550002074 (1)	550001578 (1)			
S1HG4000	208/230	230 N/R N/R 550002074 (1) 5500016						
Note: N/R - Not Required								



## CACG/CAHG/CACH/CAHH Air Handlers with S1CG/S1HG Condensers (continued)







#### Table 4 Performance — cooling system with Cassette units

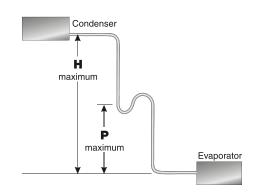
Condenser	Air Handlers	Btuh (Kw)	SEER	SHR	EER	Ref.
S1CG9000	CAH_09	9,000 (2.6)	13.0	0.77	11.8	R-410A
S1CG2000	CAH_12	12,000 (3.5)	13.0	0.67	11.5	R-410A
S1CG8000	CAH_24	18,000 (5.3)	13.0	0.75	11.9	R-410A
S1CG4000	CAH_24	24,000 (7.0)	13.0	0.69	11.9	R-410A
S1CG3000	CAH_30	30,000 (8.7)	13.0	0.77	11.9	R-410A
S1CG6000	CAH_36	36,000 (10.4)	13.0	0.72	11.5	R-410A

#### **Table 5** Performance — heat pump system with Cassette units

Heat Pump	Air Handlers	Cooling Btuh (Kw)	Heating Btuh (Kw)	SEER	HSPF	SHR	EER	СОР	Ref.
S1HG9000	CAH_09	9,000 (2.6)	8,200 (2.4)	13.0	7.7	0.72	11.8	3.2	R-410A
S1HG2000	CAH_12	12,000 (3.5)	10,600 (3.1)	13.0	7.7	0.66	11.5	3.1	R-410A
S1HG8000	CAH_24	18,000 (5.3)	16,400 (4.7)	13.0	7.7	0.76	12.1	3.4	R-410A
S1HG4000	CAH_24	24,000 (7.0)	20,400 (5.9)	13.0	7.7	0.69	12.0	3.3	R-410A

 Table 6
 CAC\_/CAH\_ interconnecting line sizes

Capacity	Max. Equivalent Length	Max. Lift	Max. Trap Height	Liquid Line	Suction Line	Condensate Line	
		"H"	"P"	0.D.	0.D.	I.D.	
9,000	50′	20′	15′	1/4"	1/2"	1/2"	
12,000	(15 m)	(6 m)	(5 m)	1/4"	1/2"	1/2"	
18,000	1.001	25/	201	3/8"	5/8" *	1/2"	
24,000	100' (30 m)	35′ (11 m)	20' (6 m)	3/8"	3/4"	1/2"	
30,000	(30111)	(1111)	(0111)	3/8"	3/4"	1/2"	
	* Must bush down to 5/8" interconnect for 18K system						





## CACG/CAHG Air Handlers with T2CG, T3CG or T4CG Condensers

## T2CG, T3CG or T4CG — description

EMI offers the finest 13 SEER high capacity multi-zone outdoor unit in the ductless split market. These top-discharge high-capacity condensing units allow the installation of up to four circuits from a single outside location when space or aesthetic requirements limit the use of locations. Each zone is independent and no mixing of refrigerant is required.

#### Features

- Compressors Hermetically-sealed high-efficiency rotary or reciprocating types, depending on zone loads. Motors are PSC type with inherent overload protection. Compressors are installed on resilient mountings.
- All 9,000 Btuh units are equipped with a Duratec Performance Package that includes an oversized suction accumulator with surge baffles and enhanced oil management and a factory-installed solid core filter drier.
- Cabinet Fabricated of G90U galvaneal steel, fin¬ished with corrosion inhibiting, polyester, powder coated paint (2,000 hr. salt spray tested). Fan Guard Black vinyl coated. Cabinet Color Light gray & black.
- Refrigeration Circuit The T2C, T3C, and T4C are delivered with pre-charged refrigerant (R410A) for the condenser coils and evaporators. Charging of the field-installed piping is required. Unit refrigeration valves are solid brass, for sweat connection. Solid core filter driers are factory installed on all models with rotary compressors.
- Condenser Coil The condenser coils are tested to 600 psig and are constructed of seamless copper tubing, arranged in staggered configuration, with enhanced aluminum fins. The tubes are mechanically expanded for secure bonding to fin shoulder.
- Condenser Fan/Motor The condenser fan is a large diameter, high efficiency, three or four blade (depending on capacity) aluminum propeller type, directly connected to the totally enclosed, PSC motor. The motor is fitted with internal thermal protection. These multi-zone units are a draw-through air fl ow design.

## Controls and components (Factory-installed or supplied)

- Compressor and fan motor contactor
- Run capacitor
- Low voltage terminal connections
- High pressure switch with manual external reset
- Cooling operation down to 60° F (15.6° C) standard on all units
- Models 9,000-12,000 Btuh only:
- Large capacity suction accumulator
   Solid-core filter drier

## System options

- Corrosion-resistant coil options (sea coast and harsh environment usage):
  - Copper fin/copper tube condenser coil.
  - Coated aluminum fin/copper tube condenser coil.
- Low Ambient controls for cooling operation down to 0° F (standard equipment can operate down to 32°F)
  - Optional field-installed kit, when specified, for cooling operation down to 0°F — kit includes control, louvers and wind baffle plus installation instructions.
  - Low Ambient controls for operation down to  $0^\circ\,F$  (consult factory for availability)
- Hard-start assist.

### Installer-supplied items

- Power wiring.
- Low-voltage wiring (18 awg minimum).
- Secure mounting pad or foundation.
- Refrigerant piping (if not purchased from EMI).
- High-voltage disconnect.
- Refrigerant for charging interconnect piping.

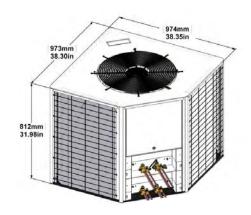


 Table 7
 Dimensional data, sound data and shipping weights

Model	Size	Sound level	Shipping weight		
		dBA	Lbs	kg	
T2CG	2400	70	325	147	
T2CG	4400	70	325	147	
T2CG	8800	70	325	147	
T2CG	9800	70	325	147	
T3CG	2240	70	325	147	
T3CG	9980	70	325	147	
T3CG	9990, 2220, 9920	70	325	147	
T4CG	2222, 9922, 9992, 9999	70	325	147	

#### Table 8 Operational Ranges

Table 0	operational hanges							
		Accessories Part Numbers (Quantity) Required *** Order ALL Kits Listed Under the Operational Range ***						
			Operatior	nal Range				
		32° to 115° F		0° to 115° F				
Unit	Size	(0 to 46° C)		(-18 to 46° C)				
		Crankcase Heater Kit	Crankcase Heater Kit	Fan Cycle Switch Kit	Architectural Louver/Hail Guard/ Wind Baffle Kit			
T2CG	2400, 9800	550002073 (1)	550002073 (1)	550002074 (2)	550002057			
T2CG	4400, 8800	N/R	N/R	550002074 (2)	550002057			
T3CG	2240, 9980	550002073 (2)	550002073 (2)	550002074 (3)	550002057			
T3CG	9990, 2220, 9920	550002073 (3)	550002073 (3)	550002074 (3)	550002057			
T4CG	2222, 9922, 9992, 9999	550002073 (4)	550002073 (4)	550002074 (4)	550002057			
Note: N/	R - Not Required							

# **EML**ê Ductless

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An ISO 9001-2000 Certified Company

# CACG/CAHG CACH/CAHH

R-410A High-Efficiency Ductless Split System Cassette Air Handlers with EMI condensers

Straight cool / Heat pump nominal capacities					
CAHG09 Cahh09	CAHG12 CAHH12	CAHG24 CAHH24	Units		
9,000	12,000	18,000 - 24,000	Btuh		
2.6	3.5	5.3 - 7.0	kW		
:	Straight cooling	g only — nominal capacity			
	CACG 36 8	k CACH 36	Units		
30,000 / 36,000					
8.8 / 10.5					

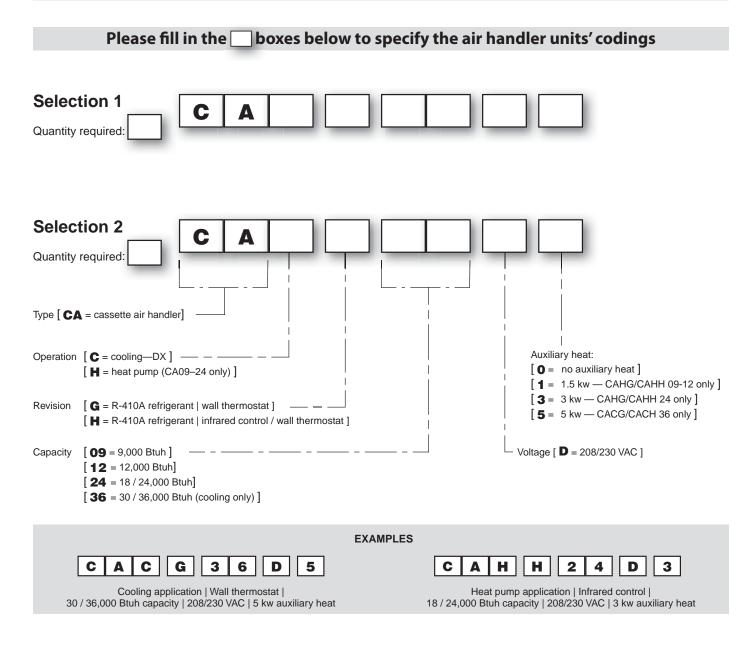
## Engineering Submittal

Job Name:
Location:
Customer:
Project Engineer:
Project Architect:
General Contractor:
Submitted by: For: Reference [ ] Approval [ ]
Date:

## NOTICE

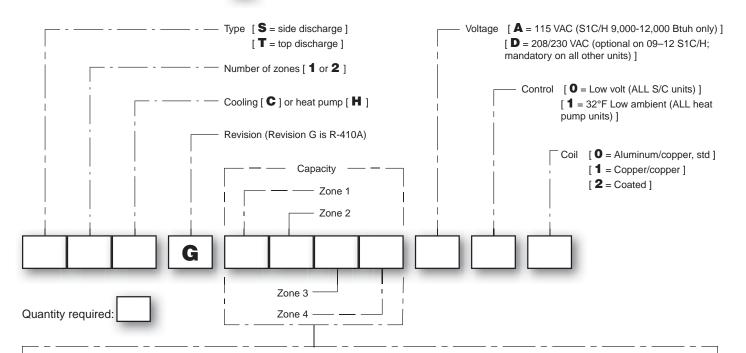
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Please check the boxes below to specify optional field-installed accessories											
Remote thermostat for air handler		Refrigerant line set, 10-feet									
Wind baffle / hail guard, architectural louver kit (required for cooling operation to 0°F (-18°C)		Refrigerant line set, 25-feet									
Crankcase Heater (S1CG 9,000 - 12,000 Btuh only) required for cooling operating below 60°F (15°C)		Refrigerant line set, 50-feet									
Fan Cycle Switch (required for cooling operation below $32^{\circ}F(0^{\circ}C)$ )		Hard Start Kit (S1C only)									

### Please fill in the boxes below to specify the condenser unit coding



	acity code	Available Units								
Code	Capacity Btuh	(S)	Description	( <b>T</b> )	Description					
0	Empty zone	Capacity	(Max combined capacity = 24,000 Btuh)	Capacity	(Maximum combined capacity = 48,000 Btuh)					
9	9,000	codes	· · · · · · · · · · · · · · · · · · ·	code	(maximum combined capacity = 40,000 bruit)					
2	12,000	9000	One zone   9,000 Btuh	2400	Two zones   12,000 / 24,000 Btuh					
8	18,000	2000	One zone   12,000 Btuh	4400	Two zones   24,000 / 24,000 Btuh					
4	24,000	8000	One zone   18,000 Btuh	8800	Two zones   18,000 / 18,000 Btuh					
3	30,000 *	4000	One zone   24,000 Btuh	9800	Two zones   9,000 / 18,000 Btuh					
6	36.000 *	3000 *	One zone   30,000 Btuh	2220	Three zones   12,000 / 12,000 / 12,000 Btuh					
-	nt cooling units ONLY	6000 *	One zone   36,000 Btuh	2240	Three zones   12,000 / 12,000 / 24,000 Btuh					
strangi		9900	Two zones   9,000 / 9,000 Btuh	9920	Three zones   9,000 / 9,000 / 12,000 Btuh					
Max t	otal capacity	9200	Two zones   9,000 / 12,000 Btuh	9980	Three zones   9,000 / 9,000 / 18,000 Btuh					
	Iti-zone units	2200	Two zones   12,000 / 12,000 Btuh	9990	Three zones   9,000 / 9,000 / 9,000 Btuh					
•	<b>S</b> ) 2 zones ) Btuh max total			9999	Four zones   9,000 / 9,000 / 9,000 / 9,000 Btuh					
,	C) 4 zones	* Availa	able in straight cooling units ONLY	9922	Four zones   9,000 / 9,000 / 12,000 / 12,000 Btuh					
•	Btuh max total			2222	Four zones   12,000 / 12,000 / 12,000 / 12,000 Btuh					

#### EXAMPLES

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2

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G



Side discharge | one zone | cooling only | rev. G | 18,000 Btuh | 208/230 V | standard low volt control | copper fin, copper coil

S 2 H G 9 2 0 0 D 1 0
-----------------------

Side discharge | two zones | heat pump | rev. G | 9,000 / 12,000 Btuh | 208/230 V |  $32^\circ$ F Low ambient control | aluminum fin, copper coil

Top discharge | two zones | heat pump | rev. G | 9,000 / 18,000 Btuh | 208/230 V | 32°F Low ambient control | coated exchanger

9

4	G	9	9	2	2		
_	<u> </u>						

8

0

0

D

1

2

Top discharge | four zones | cooling only | rev. G | 9,000 / 9,000 / 12,000 / 12,000 Btuh | 208/230 V | standard low volt control | aluminum fin, copper coil

MI Ductless

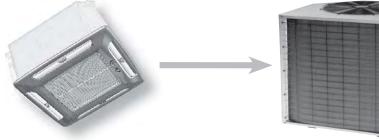
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An ISO 9001-2000 Certified Compar



## CACG/CAHG Air Handlers with T2CG, T3CG or T4CG Condensers (continued)



CACG/CAHG/CACH/CAHH

T2CG, T3CG or T4CG Top Discharge





Table 9	Straight cool	systems with cassette units (	= G or H)
Table 9	Juagne cool	Systems with cassette units (	_ = 0 0111)

Condenser	Cassette	Cooling Btuh	SEER	SHR	EER	Ref.
T2CG2400*	CAH_24	35,800	13.0	0.69	11.5	410A
T2CG4400*	CAH_24	47,600	13.0	0.67	11.5	410A
T2CG9800**	CAH_24	27,000	13.0	0.76	11.5	410A
T2CG8800**	CAH_24	36,000	13.0	0.74	11.5	410A
T3CG9980**	CAH_24	36,000	13.0	0.76	11.5	410A
T3CG2240*	CAH_24	47,800	13.0	0.71	11.5	410A
24,000 Btu zone matched	with CAH_ only					
**18,000 Btu zone matched	with CAH_ only					

#### Table 10 CAC\_/CAH\_ interconnecting line sizes

Model/ Zone	Max. Length	Max. Lift	Max. Trap Height	Liquid Line	Suction Line	Condensate Line	Model/ Zone	Max. Length	Max. Lift	Max. Trap Height	Liquid Line	Suction Line	Condensate Line
		"H"	"P"	0.D.	0.D.	I.D.			"H"	"P"	0.D.	0.D.	I.D.
09	50′	20'	15′	1/4"	1/2"	1/2"	18				3/8"	5/8"	1/2"
12	(15 m)	(6 m)	(5 m)	1/4"	1/2"	1/2"	24	100′	35′	20′	3/8"	3/4"	1/2"
							30	(30 m)	(11 m)	(6 m)	3/8"	3/4"	1/2"
							36				3/8"	3/4"	1/2"



## CACG/CAHG Air Handlers with T2HG, T3HG or T4HG Condensers

## T2HG, T3HG or T4HG — description

EMI offers the finest multi-zone heat pump outdoor units in the ductless split market, the T series (T2HB, T3HB & T4HB) condensing units. These units allow the installation of two or more circuits from a single outside location, ideal for when space or aesthetic requirements limit the use of the number of cabinets outdoors. Each zone is independent so no mixing of refrigerant occurs.

#### NOTICE

When specifying heat pump(s), it is recommended that the matching indoor unit(s) be equipped with electric heat.

#### Features

- Compressors Hermetically-sealed high-efficiency rotary or reciprocating types, depending on zone loads. Motors are PSC type with inherent overload protection. Compressors are installed on resilient mountings.
- All 9,000-12,000 Btuh units are equipped with a Duratec Performance Package that includes an oversized suction accumulator with surge baffles and enhanced oil management and a factory-installed solid core filter drier.
- Cabinet Fabricated of G90U galvaneal steel, finished with corrosion inhibiting, polyester, powder coated paint (2,000 hr. salt spray tested). Fan Guard — Black vinyl coated. Cabinet Color — Light gray & black.
- Refrigeration Circuit The T2C, T3C, and T4C are delivered with pre-charged refrigerant (R410A) for the condenser coils and evaporators. Charging of the field-installed piping is required. Unit refrigeration valves are solid brass, for sweat connection. Solid core filter driers are factory installed on all models with rotary compressors.
- Condenser Coil The condenser coils are tested to 600 psig and are constructed of seamless copper tubing, arranged in staggered configuration, with enhanced aluminum fins. The tubes are mechanically expanded for secure bonding to fin shoulder.
- Condenser Fan/Motor The condenser fan is a large diameter, high efficiency, three or four blade (depending on capacity) aluminum propeller type, directly connected to the totally enclosed, PSC motor. The motor is fitted with internal thermal protection. These multi-zone units are a draw-through air fl ow design.
- All 18,000 and 24,000 Btuh circuit units include a solid core filter drier and high pressure limit switch. The 18,000 Btuh circuits also include a large capacity suction accumulator with surge baffles and enhanced oil management.

## Controls and components (factory installed and supplied)

- Compressor and fan motor contactor
- Run capacitor
- Low voltage terminal connections
- · High pressure switch with manual external reset
- Heat pump hard start
- Cooling operation down to  $32^\circ F(0^\circ C)$  standard on all units
- Cooling operation only available down to 32° F (0° C)
- Models 9,000-12,000 Btuh only:
  - Large capacity suction accumulator
  - Solid-core filter drier

#### Thermostatically-controlled crankcase heater

 This feature energizes the crankcase heater only when needed, saving unnecessary power usage and increasing overall system efficiency.

### System options

- Corrosion-resistant coil options (sea coast and harsh environment usage):
  - Copper fin/copper tube condenser coil.
- Coated aluminum fin/copper tube condenser coil.
- Wind baffles louvers.

## Installer-supplied items

- Power wiring.
- Low-voltage wiring (18 awg minimum).
- Secure mounting pad or foundation.
- Refrigerant piping (if not purchased from EMI).
- High-voltage disconnect.
- Refrigerant for charging interconnect piping.

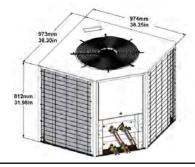


 Table 15
 Dimensional data, sound data and shipping weights

Model	Size	Sound level	Shipping weight			
		dBA	Lbs	kg		
T2HG	2400	70	325	147		
T2HG	4400	70	325	147		
T2HG	8800	70	325	147		
T2HG	9800	70	325	147		
T3HG	2240	70	325	147		
T3HG	9980	70	325	147		
T3HG	9990, 2220, 9920	70	325	147		
T4HG	2222, 9922, 9992, 9999	70	325	147		

#### Table 16 Cooling Operational Ranges

		Accessories Part Numbers (Quantity) Required *** Order ALL Kits Listed Under the Operational Range *** Operational Range							
Unit	Size	32° to 115° F (0 to 46° C)	0° to 115° F (-18 to 46° C)						
		Crankcase Heater Kit	Crankcase Heater Kit	Fan Cycle Switch Kit	Architectural Louver/Hail Guard/ Wind Baffle Kit				
T2HG	2400, 9800	N/R	N/R	N/R	550002057				
T2HG	4400, 8800	N/R	N/R	N/R	550002057				
T3HG	2240, 9980	N/R	N/R	N/R	550002057				
T3HG	9990, 2220, 9920	N/R	N/R	N/R	550002057				
T4CG	2222, 9922, 9992, 9999	N/R	N/R	N/R	550002057				



## CACG/CAHG Air Handlers with T2HG, T3HG or T4HG Condensers (continued)



CACG/CAHG/CACH/CAHH



T2HG, T3HG or T4HG Top Discharge





Condenser	Cassette	<b>Cooling Btuh</b>	Heating Btuh	SEER	HSPF	SHR	EER	СОР	Ref.
T2HG2400*	CAH_24	35,800	32,400	13.0	7.7	0.69	11.5	3.2	410A
T2HG4400*	CAH_24	47,500	44,000	13.0	7.7	0.67	11.5	3.1	410A
T2HG9800**	CAH_24	27,000	25,000	13.0	7.7	0.76	11.5	3.4	410A
T2HG8800**	CAH_24	36,000	33,000	13.0	7.7	0.74	11.5	3.4	410A
T3HG9980**	CAH_24	36,000	33,500	13.0	7.7	0.76	11.5	3.4	410A
T3HG2240*	CAH_24	47,800	42,800	13.0	7.7	0.71	11.5	3.1	410A
*24,000 Btu zone m	nathced with CA	H_ only	·		·	·			
**18,000 Btu zone r	mathced with C	AH_ only							

#### Table 18 CAC\_/CAH\_ Interconnecting line sizes

Model/ Zone	Max. Length	Max. Lift	Max. Trap Height	Liquid Line	Suction Line	Condensate Line	Model/ Zone	Max. Length	Max. Lift	Max. Trap Height	Liquid Line	Suction Line	Condensate Line
		"H"	"P"	0.D.	0.D.	I.D.			"H"	"P"	0.D.	0.D.	I.D.
09	50′	20′	15′	1/4"	1/2"	1/2"	18				3/8"	5/8"	1/2"
12	(15 m)	(6 m)	(5 m)	1/4"	1/2"	1/2"	24	100′	35′	20′	3/8"	3/4"	1/2"
							30	(30 m)	(11 m)	(6 m)	3/8"	3/4"	1/2"
							36				3/8"	3/4"	1/2"

Table 17Heat pump systems with cassette units (\_\_ = G or H)



## **Electrical Specifications**

#### NOTICE

Due to ongoing product development, designs, specifications, and performance are subject to change without notice. Please consult the factory for further information.

#### Table 19 Electrical specifications — CACG/CACH/CAHG/CAHH

MODEL	VOLTS/HZ/PH	FAN RLA	HP	HEATER K.W.	AMPS	TOTAL AMPS	MIN VOLT	M.C.A.	HACR BRKR
CAHG/HH 09	208/230/60/1	0.35	1/10	_	_	0.4	197	0.5	15
CAHG/HH 09	208/230/60/1	0.35	1/10	1.5	6.52	6.9	197	8.6	15
CAHG/HH 12	208/230/60/1	0.35	1/10	_	_	0.4	197	0.5	15
CAHG/HH 12	208/230/60/1	0.35	1/10	1.5	6.52	6.9	197	8.6	15
CAHG/HH 24	208/230/60/1	0.55	1/10	_	_	0.6	197	0.7	15
CAHG/HH 24	208/230/60/1	0.55	1/10	3	13.04	13.6	197	17	20
CACG/CH 36	208/230/60/1	0.5, 0.5	1/10, 1/10	_	_	1	197	1.2	15
CACG/CH 36	208/230/60/1	0.5, 0.5	1/10, 1/10	5	21.74	22.7	197	28.3	30

#### Table 20 Electrical specifications — S1CG/S1HG,S2CG/S2HG

Model #	Volts/HZ/PH	Fan Motor			Comp	ressor					
				Circ	uit 1	Circ	uit 2	Total amps	Min volt	M.C.A.	HACR BRKR
		AMPS	HP	RLA	LRA	RLA	LRA				
S1CG9000A S1HG9000A	115/60/1	1.4	0.125	7.5	47	N/A		8.9	104	10.8	15
S1CG2000A S1HG2000A	115/60/1	1.4	0.125	9.9	53	N/A		11.3	104	13.8	20
S1CG9000D S1HG9000D	208/230/60/1	0.8	0.125	3.9	20	N/A		4.7	197	5.7	15
S1CG2000D S1HG2000D	208/230/60/1	0.8	0.125	5.2	27	N/A		6.0	197	7.3	15
S1CG8000D S1HG8000D	208/230/60/1	0.8	0.125	5.9	43	N/A		6.7	197	8.2	15
S1CG4000D S1HG4000D	208/230/60/1	0.8	0.125	8.0	43	N/A		8.8	197	10.8	15
S1CG3000D	208/230/60/1	1.8	0.330	11.6	74	N/A		13.4	197	16.3	25
S1CG6000D	208/230/60/1	1.8	0.330	11.5	79	N/A		13.3	197	16.2	25
S2CG2200D S2HG2200D	208/230/60/1	1.8	0.330	5.2	27	5.2	27	9.6	197	10.6	15
S2CG9200D S2HG9200D	208/230/60/1	1.8	0.330	3.9	20	5.2	27	10.9	197	12.2	15
S2CG9900D S2HG9900D	208/230/60/1	1.8	0.330	3.9	20	3.9	20	12.2	197	13.5	15

M.C.A. - minimum circuit amps

## EMI 🗘 Ductless

Model #	Volts/HZ/PH	Fan Motor		Compressor Zone-1		Compressor Zone-2		Compressor Zone-3		Compressor Zone-4		Total	Min	M.C.A.	HACR
		AMPS	HP	RLA	LRA	RLA	LRA	RLA	LRA	RLA	LRA	amps	volt		BKKK
T2CG2400D	208/230/60/1	1.8	0.33	5.2	27	8.2	58.3					15.2		17.3	25
T2CG4400D	208/230/60/1	1.8	0.33	8.2	58.3	8.2	58.3					18.2	197	20.3	25
T2CG8800D	208/230/60/1	1.8	0.33	5.9	43	5.9	43					13.6	197	15.1	20
T2CG9800D	208/230/60/1	1.8	0.33	3.9	20	5.9	43					11.6	197	13.1	15
T3CG2220D	208/230/60/1	1.8	0.33	5.2	27	5.2	27	5.2	27			17.4	197	18.7	20
T3CG2240D	208/230/60/1	1.8	0.33	5.2	27	5.2	27	8.2	58.3			20.4	197	22.5	30
T3CG9920D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	5.2	27			14.8	197	16.1	20
T3CG9990D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	3.9	20			13.5	197	14.5	15
T3CG9980D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	5.9	43			15.5	197	17	20
T4CG2222D	208/230/60/1	1.8	0.33	5.2	27	5.2	27	5.2	27	5.2	27	22.6	197	23.9	25
T4CG9922D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	5.2	27	5.2	27	20	197	21.3	25
T4CG9992D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	3.9	20	5.2	27	18.7	197	20	25
T4CG9999D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	3.9	20	3.9	20	17.4	197	18.4	20
T2HG2400D	208/230/60/1	1.8	0.33	5.2	27	8.2	58.3					15.2	197	17.3	25
T2HG4400D	208/230/60/1	1.8	0.33	8.2	58.3	8.2	58.3					18.2	197	20.3	25
T2HG8800D	208/230/60/1	1.8	0.33	5.9	43	5.9	43					13.6	197	15.1	20
T2HG9800D	208/230/60/1	1.8	0.33	3.9	20	5.9	43					11.6	197	13.1	15
T3HG2220D	208/230/60/1	1.8	0.33	5.2	27	5.2	27	5.2	27			17.4	197	18.7	20
T3HG2240D	208/230/60/1	1.8	0.33	5.2	27	5.2	27	8.2	58.3			20.4	197	22.5	30
T3HG9920D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	5.2	27			14.8	197	16.1	20
T3HG9980D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	5.9	43			15.5	197	17	20
T3HG9990D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	3.9	20			13.5	197	14.5	15
T4HG2222D	208/230/60/1	1.8	0.33	5.2	27	5.2	27	5.2	27	5.2	27	22.6	197	23.9	25
T4HG9922D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	5.2	27	5.2	27	20	197	21.3	25
T4HG9992D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	3.9	20	5.2	27	18.7	197	20	25
T4HG9999D	208/230/60/1	1.8	0.33	3.9	20	3.9	20	3.9	20	3.9	20	17.4	197	18.4	20

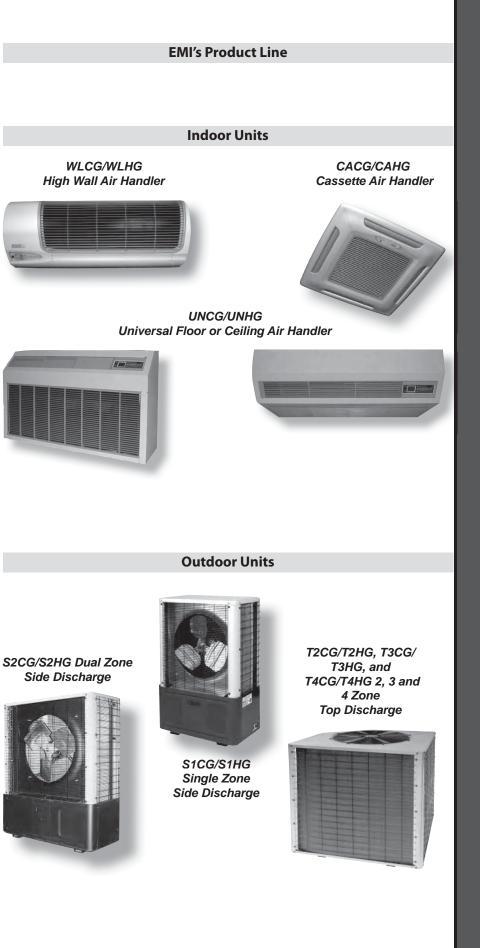
#### Table 21 Electrical specifications — T2CG/T3CG/T4CG, T2HG/T3HG/T4HG



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P/N 240007992, Rev. F [03/19/2010]