

EMI *AmericaSeries*
Comfort Where It Counts.

S1CG/S1HG Single-Zone S2CG/S2HG Dual-Zone

Side-Discharge Ductless Split-System
Condensing Units for R410 Refrigerant

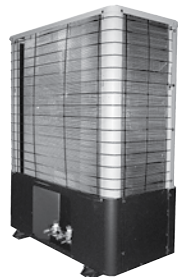
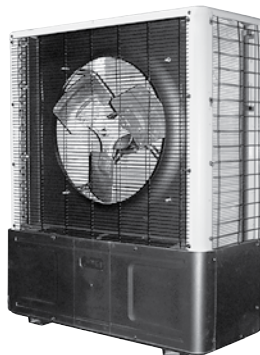
Capacities — Single-Zone Applications						
S1CG or S1HG				S1CG only		Units
9,000	12,000	18,000	24,000	28,000	36,000	Btuh
2.6	3.5	5.3	7.0	8.3	10.5	kW
Capacities — Dual-Zone Applications						
S2CG or S2HG						Units
9,000			12,000			Btuh
2.6			3.5			kW

Installation, Operation and Maintenance Manual

**S1CG
S1HG**



**S2CG
S2HG**



ECR International LLC
5780 Success Drive
Rome, NY 13440
www.enviromaster.com

ecr
innovative living™

An ISO 9001-2000 Certified Company



Contents

Contents	2
Verify unit before installing	4
Mounting the Unit	6
Electrical Wiring	8
Refrigerant Piping	11
Refrigerant Processing	13
Operation Charts	17
Starting the Unit	28
Operation and Maintenance	28
Single-zone and Dual-zone Condenser Sequence of Operation	29
Single-zone and Dual-zone Condenser Sequence of Operation, Testing Defrost Operation Using Test Pins	30
Specification and Dimensions	31
Test Unit Performance Data Sheet	36
EMI's Product Line	40

NOTICE Shipping Damage

Shipping damage MUST be reported to the carrier IMMEDIATELY.

Examine the exterior. Remove cover and examine compressor and piping for signs of damage.

Inspect each component for damage. **Concealed damage** must be reported to the carrier within 15 days of the receipt of the shipment.

The carrier must make proper notation on the delivery receipt of all damage identified and complete a carrier inspection report.

The purchaser must notify ECR International's Customer Service Department of all damage and is responsible for filing any necessary claims with the carrier.

Customer Service : (800) 228-9364

To the Installer

Retain this manual and warranty for future reference. Before leaving the premises, review this manual to be sure the unit has been installed correctly and run the unit for one complete cycle to make sure it functions properly.

To obtain technical service or warranty assistance during or after the installation of this unit, contact your local representative. For a local representative listing, visit our web site:

www.enviromaster.com

For further assistance call:

1-800-223-9364

When calling for assistance, please have the following information ready:

Model Number _____

Serial Number _____

Date of installation _____

NOTICE

The EMI AmericaSeries high efficiency condensing unit is backed by EMI and ECR International and is tested and rated in accordance with AHRI Standard 210/240-2008 and UL-1995. Due to ongoing product development, product designs and specifications may change without notice. Please contact the factory for more information.

Read Before Proceeding



Recognize this symbol as an indication of important safety information.



WARNING

Completely read all instructions prior to assembling, installing, operating, or repairing this product.

Inspect all parts for damage prior to installation and start-up. The EMI AmericaSeries high efficiency condensing unit must be installed **ONLY** by qualified installation personnel.



DANGER

Tampering with this unit is dangerous. Tampering voids all warranties. **DO NOT** attempt to modify or change this unit in any way.



DANGER

The EMI AmericaSeries must:

- Be connected to a properly grounded electrical supply with the proper voltage as stated on the rating plate.
- Have proper overcurrent protection (i.e. time-delay fuse/HACR Breaker) as listed on the rating plate.

Failure to follow these instructions can result in a fire, explosion, or electrical shock causing property damage, personal injury, or death.



Safety Instructions

This manual is intended as an aid to qualified service personnel for proper installation, operation, and maintenance of the EMI AmericaSeries high efficiency condensing unit. Read these instructions thoroughly and carefully before attempting installation or operation. Failure to follow these instructions may result in improper installation, operation, service, or maintenance, possibly resulting in fire, electrical shock, property damage, personal injury, or death.

Read all instructions before using this unit. Install or locate this unit only in accordance with these instructions. Use this unit only for its intended use as described in this manual.

Check the rating plate on the unit before installation to make certain the voltage shown is the same as the electric supply to the unit. The rating plate is located on the front panel only.

This unit must be connected only to a properly grounded electrical supply. Do not fail to properly ground this unit.

Turn off the electrical supply before servicing the unit.

Do not use the unit if it has damaged wiring, is not working properly, or has been damaged or dropped.

Verify unit before installing

Product description

The AmericaSeries S1CG/S1HG and S2CG/S2HG condensing units are air-cooled, vertically-arranged side-discharge, high-efficiency units designed specifically to meet or exceed a 13 SEER rating.

The S1CG Models 09–36 and S1HG Models 09–24 condensing units will provide cooling and heating for a single evaporator, as identified on page 32 and page 33.

The S2CG/S2HG 18,000 (99), 21,000 (92) and 24,000 (22) Btuh capacity condensing units will provide cooling and heating for two evaporators, as identified on page 34.

The S1CG/S1HG and S2CG/S2HG are quiet units that can be recommended for both commercial and residential applications.

Features

- Installation of the S1CG/S1HG and S2CG/S2HG condensing units is simplified by a 24v control interconnection from the evaporator.
- Multiple units can be lined up in close proximity to an exterior wall.
- Service valves are recessed to reduce tampering.
- All 9,000-12,000 Btuh units are equipped with a Duratec Performance Package that includes an oversized suction accumulator with surge baffles and enhanced oil management and a factory-installed solid core filter drier.
- A factory-installed crankcase heater is standard on S1HG 09 & 12 (thermostatically controlled) and S2HG models, and is available as optional equipment on other models.

Controls and components (Factory-installed or supplied)

- Compressor and fan motor contactor
- Run capacitor
- Low voltage terminal connections
- H.P.S. (High pressure switch) with manual external reset
- Heat pump hard start
- Cooling operation down to 32° F standard on all units
- Models 09–12 only:
 - Large capacity suction accumulator
 - Solid-core filter drier
 - Thermostatically-controlled crankcase heater (heat pump only)

Thermostatically-controlled crankcase heater

- This feature energizes the crankcase heater only when needed, saving unnecessary power usage and increasing overall system efficiency.

Verify unit before installing *(continued)***System options**

- Corrosion-resistant coil options (sea coast and harsh environment usage):
 - Copper fin/copper tube condenser coil
 - Coated aluminum fin/copper tube condenser coil
- Low Ambient controls for cooling operation down to 0° F (standard equipment can operate down to 32°F)
 - Optional field-installed kit, when specified, for cooling operation down to 0°F — kit includes control, louvers and wind baffle plus installation instructions
- Low Ambient controls for operation down to 0° F (consult factory for availability)
- Models 09–12 only:
 - 115v (single-zone only — S1CG or S1HG)
 - Field-installed thermostatically-controlled crankcase heater for straight cool units (S1CG or S2CG)

Installer-supplied items

- Power wiring
- Low Volt wiring (18 awg minimum)
- Secure mounting pad or foundation
- Refrigerant piping (if not purchased from EMI)
- High Volt Disconnect
- Refrigerant for charging interconnect piping (see charge table on page 15)

NOTICE

Low Ambient controls are required when the system is asked to cool at outdoor temperatures below 32° F, this may cause damage to the compressor and coil, and may void the warranty. A field-installed low-ambient kit allows operation down to 0° F.

This is accomplished by cycling the condenser fan on and off. This will, in turn, maintain a constant low-side pressure, providing a steady cooling effect and keeping the air handler from frosting-up.

The optional kits include louvers/wind baffle, crankcase heater, and/or outdoor fan cycling switch, and installation instructions.

Mounting the Unit

Before installing, consider:

- Locate the unit as close to the indoor section as possible. (see page 11.)
- S1CG/S2CG — If the unit is used for low ambient cooling down to 32°F, S1CG/S2CG require CCH.
- Avoid high traffic areas and prevailing wind locations.
- Surface must be flat and level.
- Mount unit above typical snow fall level. This is particularly important for heat pump applications (S1HG/S2HG).

NOTICE

- Ensure free flow of air through the unit.
- Air must not recirculate from discharge to intake — air is drawn through the coil and side discharged through the fan grille.
- A minimum 48" clearance is necessary for the condenser discharge.
- Rear intake (coil side) clearance is 12" minimum.
- Consider how power will be run to the unit from the power source.
- Refrigerant piping should be a direct line to the indoor unit.

Site preparation

1. Place the unit on a flat concrete surface or pad if on the ground. Roof mounting should use a build up platform to avoid intake of hot air from the roof.

2. In areas of heavy snowfall, condensers should be set above the maximum anticipated snow line (12" is usually adequate for most locations).

Unit Mounting Instructions

Model S1CG is shown for example in the following sequence.

The side-discharge unit allows for permanent mounting through the feet. This is highly recommended due to the vertical design of the unit.

1. Figure 1, Page 7:
 - Bullet 1 — Loosen the screws on left and right sides of the front panel. (Do not remove these screws.)
 - Bullet 2 — Remove the screws on the front of the panel.
2. Figure 2, Page 7:
Slide front panel forward to clear side screws and remove.
3. Figure 3, Page 7:
Insert lag bolts through the holes in the bottom of the unit and tighten to secure.
4. Figure 4, Page 7:
Insert lag bolts through the holes in the feet on the back of the unit and tighten to secure.
5. Replace the front panel, do not tighten the side screws at this time.

Mounting the Unit (continued)

Figure 1 Remove front panel screws

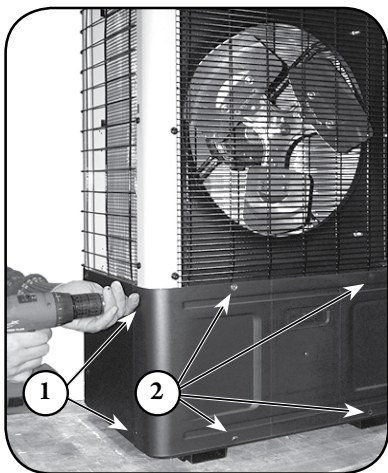
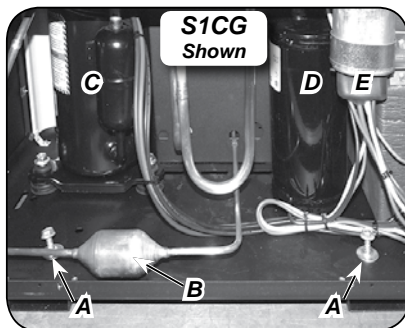


Figure 2 Remove front panel

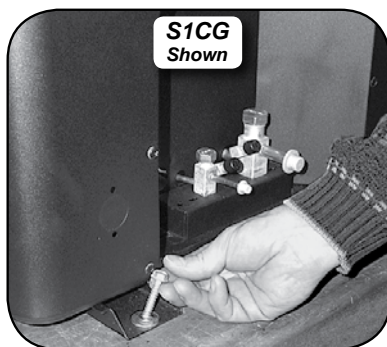


Figure 3 Bottom lag hole locations



- | | | | |
|----------|------------|----------|--------------|
| A | Lag bolts | B | Filter drier |
| C | Compressor | D | Accumulator |
| E | Capacitor | | |

Figure 4 Lag holes in feet



Electrical Wiring

NOTICE

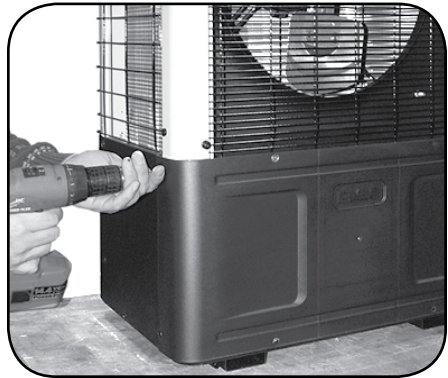
All electrical wiring must be run according to NEC and local codes.

1. Figure 5, Page 8 — Refer to the unit rating plate for voltage, minimum circuit ampacity and over current protection requirements.
2. Use only HACR type breakers or time delay fuses. Select the wire size according to the ampacity rating.
3. To access electrical connections and wiring diagram:
 - a. Figure 6, Page 8 — Remove the screws on the side panel adjacent to the back panel.
 - b. The screws adjacent to the front panel should already be loose (don't remove them).
 - c. Slide the side panel out to access the high/low electrical connections and wire diagram.
 - d. Figure 7, Page 9 — **Remove** the plastic edge guards from the holes and replace with a water-tight strain relief fitting (High V) and a split grommet fitting (low V)
4. Power should be run to a weather proof disconnect box usually within 3 feet of the unit.

Figure 5 Rating plate location



Figure 6 Remove side panel screws



Electrical Wiring *(continued)*

5. Figure 8, Page 9 — From the disconnect box, run the power through the 7/8" hole on the side of the unit and into the electrical box. Anchor with the strain relief fitting.
6. Run wires to the high volt pigtail in the control box and attach L1 and L2 connections. Also run green wire to ground wire.
7. Check wiring diagram for the required number of low voltage wires to be run between indoor and outdoor sections.
8. Figure 9, Page 9 — Connect the 24 volt wiring matching color to color. Refer to the wiring diagram on the inside panel of the condenser, and also refer to the wiring diagram on the indoor unit. Low volt interconnect should be at least 18 awg.
9. See Figure 10, Page 10 and Figure 11, Page 10 for completed wiring of S1CG and S2CG examples.
10. To replace side panel slide the slotted holes of the panel onto the loosened screws of the front panel so that the edge of the front panel covers the edge of the side panel.
11. Fasten all remaining loose screws.

Figure 7 Power entrances

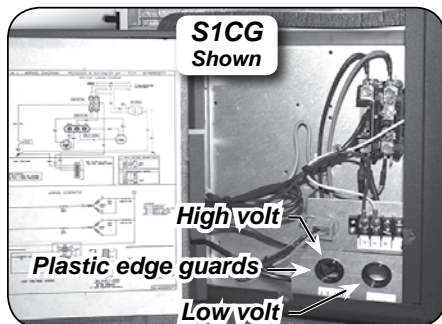


Figure 8 High voltage connections

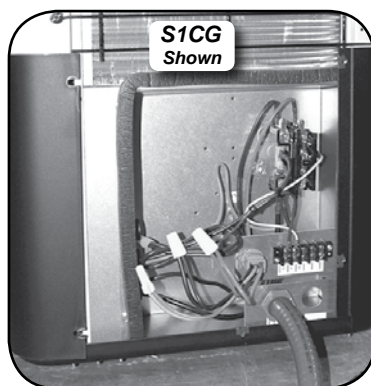
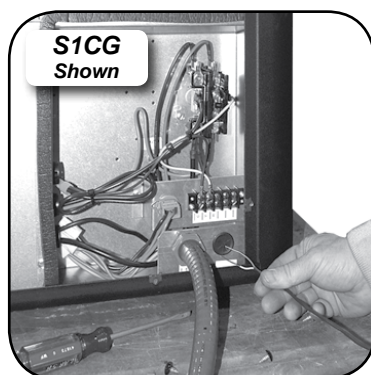


Figure 9 Low voltage connections



Continued on next page

Electrical Wiring *(continued)*

Figure 10 Completed wiring, S1CG

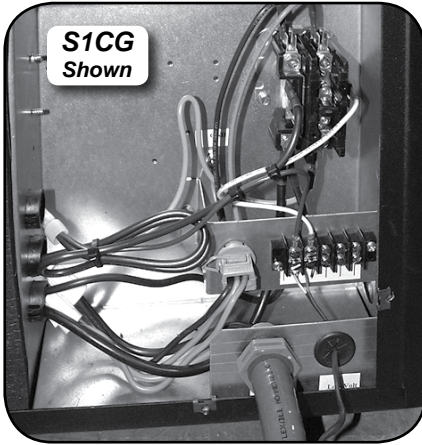


Figure 12 Replacing side panel

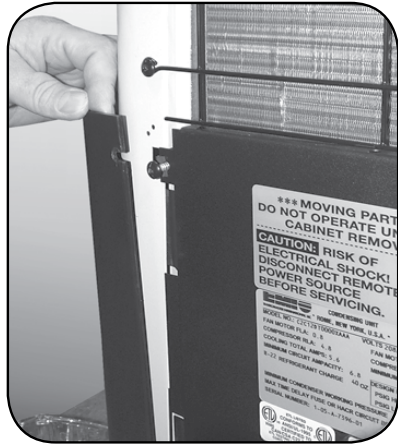


Figure 11 Completed wiring, S2CG

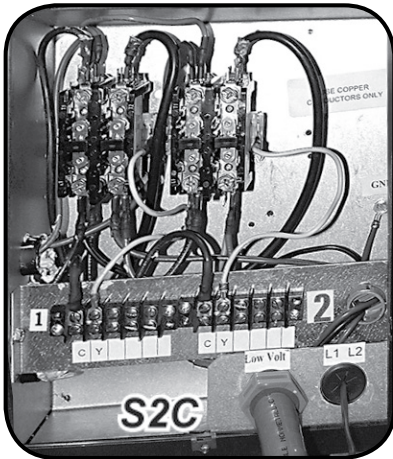


Figure 13 Fasten loose screws



Refrigerant Piping

Tubing specifications

The system will support refrigerant runs to the inside unit as listed in Table 1, Page 11. The units are furnished with sweat connections and are equipped with refrigerant valves and Schrader fittings for charging and taking pressure readings.



CAUTION

It is recommended that a **filter drier** be installed in the liquid line, at the indoor unit on models without a factory-installed filter drier (i.e. 18K and larger).

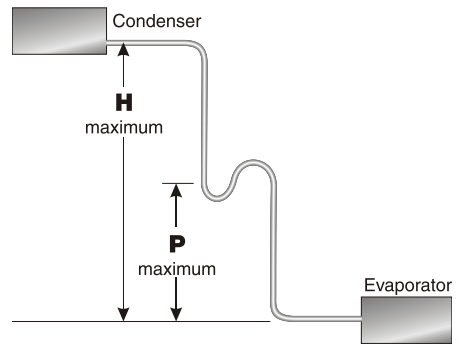
Table 1 S1CG/S2CG tubing specifications (see Table 14, Page 11)

Model	Max. Length	Max. Lift	Max. Trap Height	Liquid Line	Suction Line
				"H" "P"	O.D. O.D.
09	50' (15 m)	20' (6 m)	15' (5 m)	1/4"	1/2"
12				1/4"	1/2"
18	100' (30 m)	35' (11 m)	20' (6 m)	3/8"	5/8"
24				3/8"	3/4"
30				3/8"	3/4"
36				3/8"	3/4"

P-trap installation

- A P-trap is recommended when the suction riser is equal to or greater than show in Figure 14, Page 11 and Table 1, Page 11.
- When the condenser is installed above the evaporator, the P-trap will help the return of oil back to the compressor.

Figure 14 P-trap placement (see Table 1, Page 11 for dimensions H & P)



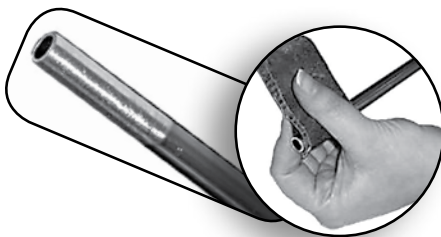
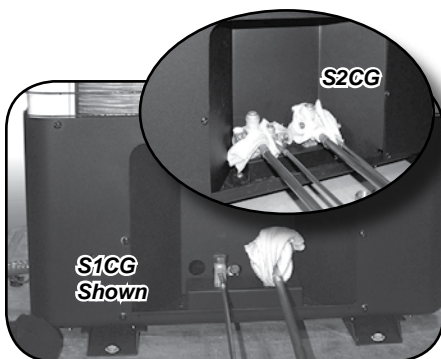
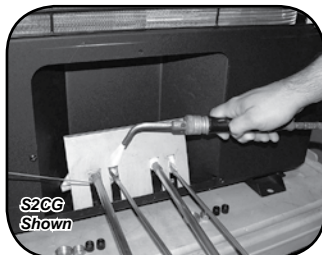
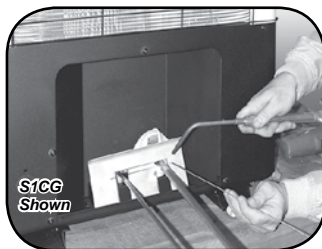
- A P-trap may be fabricated using (2) street elbows and (2) regular elbow.
- A prefabricated trap may be purchased from a wholesaler or distributor however the trap should be shallow as with the (3) elbow configuration.
- Each elbow is approximately 2 equivalent feet.
- One P-trap is equal to approximately 12 equivalent feet.
- P-traps are not required at the foot of the hot gas risers due to increased oil flow at higher temperatures.

Refrigerant Piping *(continued)***CAUTION**

- Avoid piping on wet and rainy days.
- Use only clean, refrigeration-grade copper tubing.
- Use tubing benders to guard against kinking.
- Be certain no burrs remain on the fittings.
- Cap ends of lines until ready for connections.
- Be certain that plastic end caps remain in place when inserting through wall openings.
- Insulate the suction line.
- Isolate tubing from transmitting vibration to the building or unit and avoid contact with sharp edges.
- Wrap refrigeration valves with a wet rag “heat sink” to protect valves while brazing. (See Figure 16, Page 12.)

Refrigerant piping

1. Clean the ends of tubing and insert into fittings (Figure 15).
2. Protect valves by wrapping with a wet rag “heat sink” before brazing (Figure 16).
3. Use a shield to protect the paint as shown in Figure 17. (The shield can be made from scrap metal.)
4. Braze tubing into fittings.

Figure 15 Clean ends of tubing**Figure 16** Wet rag “heat shield over valves**Figure 17** Make a shield to protect paint

Refrigerant Processing

Charging the unit

1. Attach manifold set (Figure 18).
2. Evacuate line to 500 microns or less to ensure all moisture has been removed and there are no leaks (Figure 18).
3. Once certain of a good evacuation and leak free joints, back-seat the valves (counter-clockwise) to open and allow factory charge to fill lines and indoor unit (Figure 18, Page 13).

NOTICE

Refer to refrigerant charge table for specified charge.

4. Charge to proper weight, charge based on feet of interconnect (see tables on page 15). Only add/remove 410A in liquid form.
5. Refer to charts beginning on page 17 to “fine tune” the refrigerant charge to meet your conditions.



CAUTION

All systems require field charge adjustments. Refer to the “Refrigerant Charge Tables” for proper weight charge and to the supplied “Single-zone Operation Charts” for proper system pressures and temperature at different outdoor conditions. Superheat should be used for final system charge.



CAUTION

Charging should be done with a dial-a-charge or weighed in with a scale.

When charging and checking pressures/temperatures on system supplied with Low Ambient Option, the fan cycle switch should be jumped out of the circuit temporarily to obtain accurate data.

Figure 18 Manifold set connections at unit

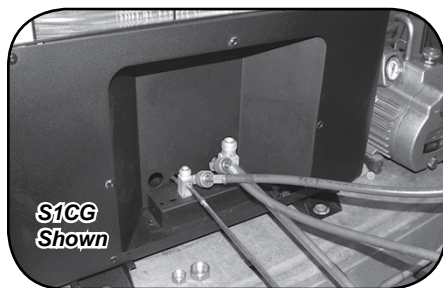
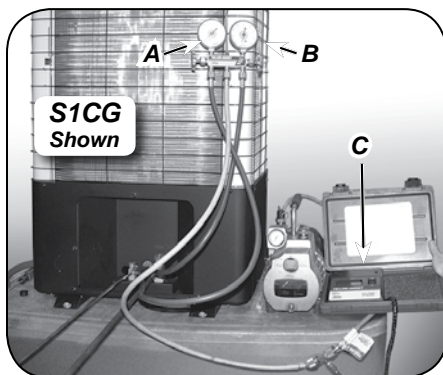


Figure 19 Manifold set up for evacuation

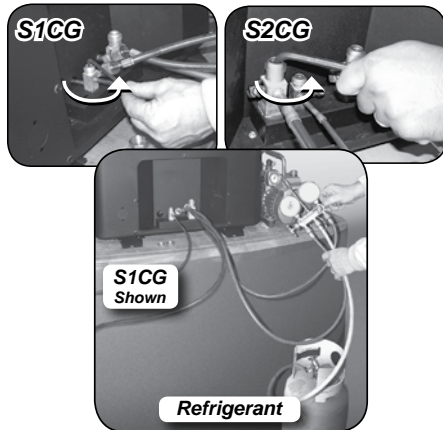


A Manifold

C Micron gage

B Vacuum pump

Figure 20 Charging



Refrigerant Processing *(continued)*



WARNING

It is illegal to discharge refrigerant into the atmosphere. Use proper reclaiming methods & equipment when installing or servicing this unit.

The units are delivered pre-charged with refrigerant for the condenser coil and the evaporator. Charging of the field installed piping is required. Refer to the refrigerant charge table for the proper amount to be added for the applications interconnect piping. Unit service valves are solid brass, for sweat connections.



CAUTION

Pressure test all field installed piping with nitrogen. Using a suitable vacuum pump, evacuate the tubing and indoor unit to 500 microns or less, with service valves remaining front seated (closed).

Before releasing the refrigerant from the condenser, be sure the manifold gauge set is closed so as not to lose vacuum when shutting down the pump.

Release refrigerant from the condensing unit by back seating the service valve. Allen wrenches are used to open the valve. Replace valve caps. **DO NOT** back seat the valves past the snap flanges that hold the valve core in place.

NOTICE

The following air handlers are equivalent in electrical specifications and system combinations.

WLH09	=	UNH09
WLH12	=	UNH12
WLH24	=	UNH24
WLC30	=	UNC36
WLC36	=	UNC36

Refrigerant Processing *(continued)*

NOTICE – to find charge adjustment

1. To find the charge adjustment and system charge for any evaporator and tubing length:

$$\text{Line Adjustment} = (\text{Line Charge/FT}) \times \text{Line Length}$$

$$\text{System Total} = \text{Factory Charge} + \text{Line Adjustment}$$

2. Round to the nearest ounce and allow for gauges and hoses.

Table 2 S1CG/S1HG refrigerant charge table

Condenser	Evaporator pairing	Line charge per foot	Factory charge	Condenser	Evaporator pairing	Line charge per foot	Factory charge
S1CG9	CAH09	.25 oz/ft (23 g/m)	39.5	S1HG9	WLH09/UNH09	.25 oz/ft (23 g/m)	51.52
S1CG2	CAH12	.25 oz/ft (23 g/m)	33.75	S1HG2	WLH12/UNH12	.25 oz/ft (23 g/m)	45.75
S1CG8	CAH24	.64 oz/ft (59 g/m)	65.25	S1HG8	WLH24/UNH24	.64 oz/ft (59 g/m)	63.0
S1CG4	CAH24	.64 oz/ft (59 g/m)	63.0	S1HG4	WLH24/UNH24	.64 oz/ft (59 g/m)	74.0
S1CG3	CAC36	.64 oz/ft (59 g/m)	97.5	S1HG9	CAH09	.25 oz/ft (23 g/m)	51.52
S1CG6	CAC36	.64 oz/ft (59 g/m)	110.0	S1HG2	CAH12	.25 oz/ft (23 g/m)	45.75
S1CG9	WLH09/UNH09	.25 oz/ft (23 g/m)	39.5	S1HG8	CAH24	.64 oz/ft (59 g/m)	63.0
S1CG2	WLH12/UNH12	.25 oz/ft (23 g/m)	33.75	S1HG4	CAH24	.64 oz/ft (59 g/m)	74.0
S1CG8	WLH24/UNH24	.64 oz/ft (59 g/m)	65.25				
S1CG4	WLH24/UNH24	.64 oz/ft (59 g/m)	63.0				
S1CG3	WLC30/UNC36	.64 oz/ft (59 g/m)	97.5				

Refrigerant Processing *(continued)*

NOTICE – to find charge adjustment

1. To find the charge adjustment and system charge for any evaporator and tubing length:

$$\text{Line Adjustment} = (\text{Line Charge/FT}) \times \text{Line Length}$$

$$\text{System Total} = \text{Factory Charge} + \text{Line Adjustment}$$

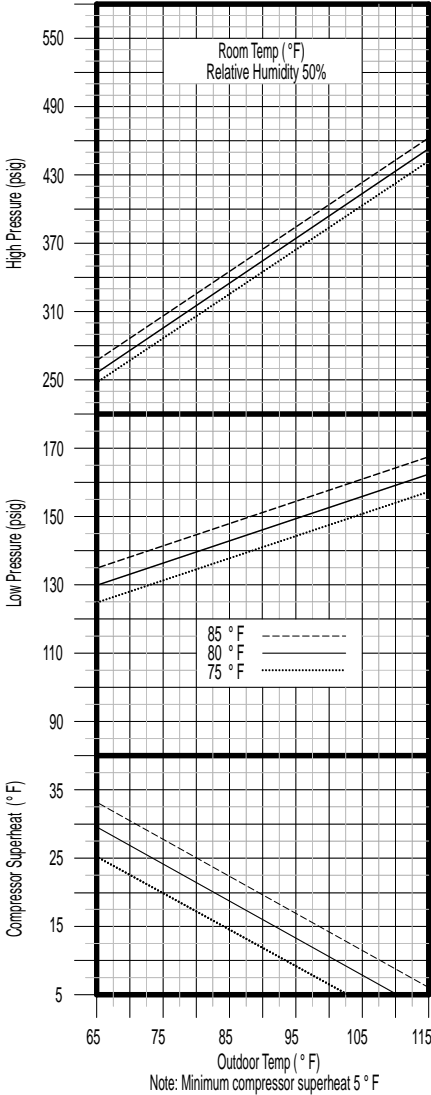
2. Round to the nearest ounce and allow for gauges and hoses.

Table 3 S2CG/S2HG refrigerant charge table

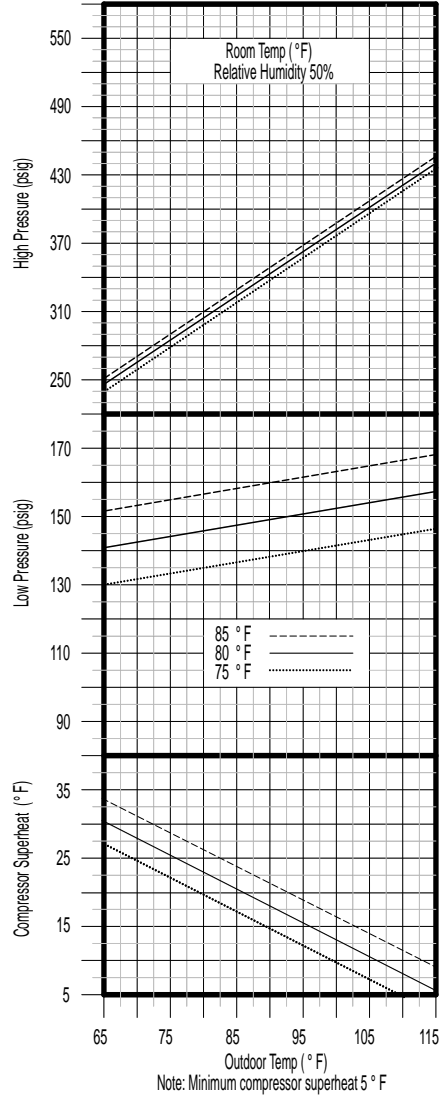
Condenser	Evaporator pairing	Line charge per foot	Factory charge	Condenser	Evaporator pairing	Line charge per foot	Factory charge
S2CG99	(2) WLHG09	.25 oz/ft (23 g/m)	40/40	S2HG99	(2) WLHG09	.25 oz/ft (23 g/m)	40/40
S2CG22	(2) WLHG12	.25 oz/ft (23 g/m)	34/34	S2HG22	(2) WLHG12	.25 oz/ft (23 g/m)	34/34
S2CG92	WLHG09+WLHG12	.25 oz/ft (23 g/m)	40/34	S2HG92	WLHG09+WLHG12	.25 oz/ft (23 g/m)	40/34
S2CG99	(2) CAHG09	.25 oz/ft (23 g/m)	40/40	S2HG99	(2) CAHG09	.25 oz/ft (23 g/m)	40/40
S2CG22	(2) CAHG12	.25 oz/ft (23 g/m)	34/34	S2HG22	(2) CAHG12	.25 oz/ft (23 g/m)	34/34
S2CG92	CAHG09 +CAC12	.25 oz/ft (23 g/m)	40/34	S2HG92	CAHG09 +CAC12	.25 oz/ft (23 g/m)	40/34
S2CG99	UNHG09	.25 oz/ft (23 g/m)	40/40	S2HG99	UNHG09	.25 oz/ft (23 g/m)	40/40
S2CG22	UNHG12	.25 oz/ft (23 g/m)	34/34	S2HG22	UNHG12	.25 oz/ft (23 g/m)	34/34
S2CG92	UNHG09+UNHG12	.25 oz/ft (23 g/m)	40/34	S2HG92	UNHG09+UNHG12	.25 oz/ft (23 g/m)	40/34

Single-zone Operation Charts

Cooling Cycle
Model S1CG9000 & S1HG9000
with EMI's-WLH09 & UNH09 (R-410A Ref.)



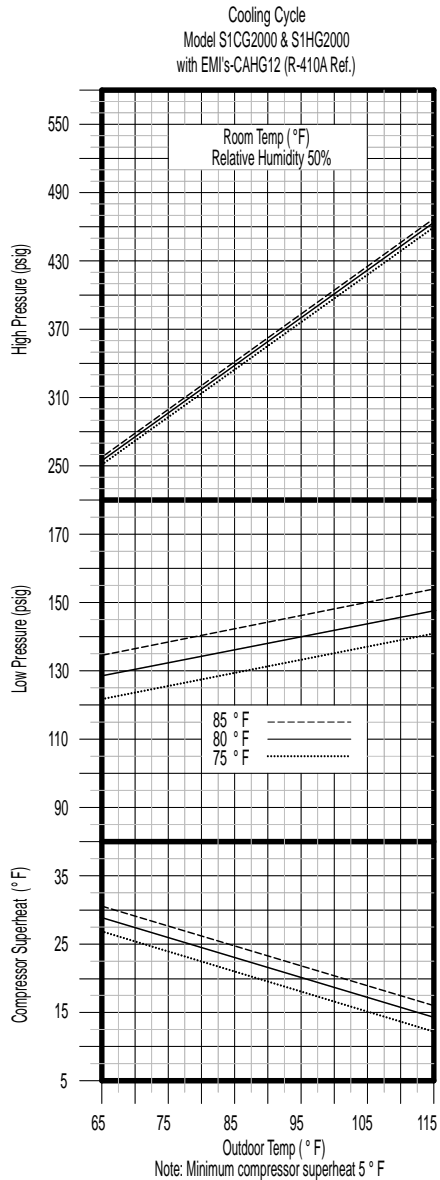
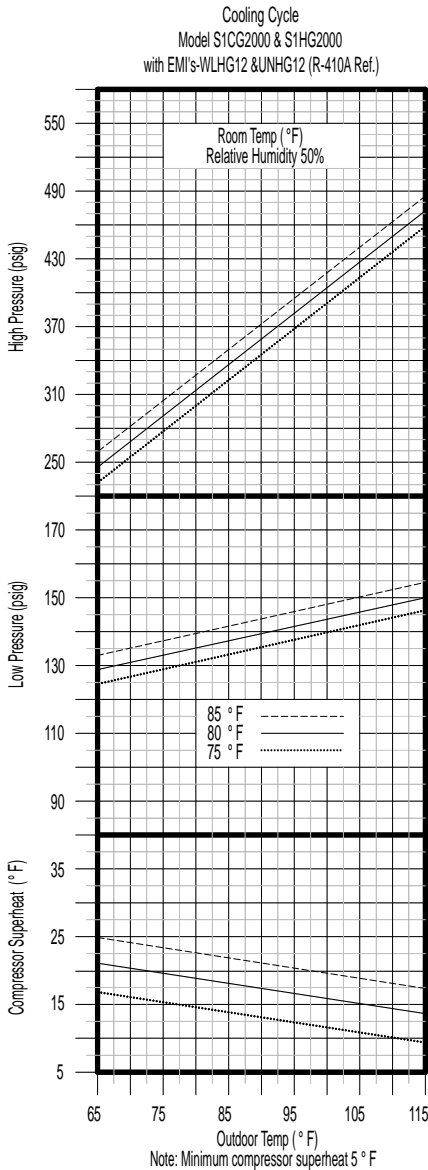
Cooling Cycle
Model S1CG9000 & S1HG9000
with EMI's-CAHG09 (R-410A Ref.)



NOTICE

Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

Single-zone Operation Charts *(continued)*

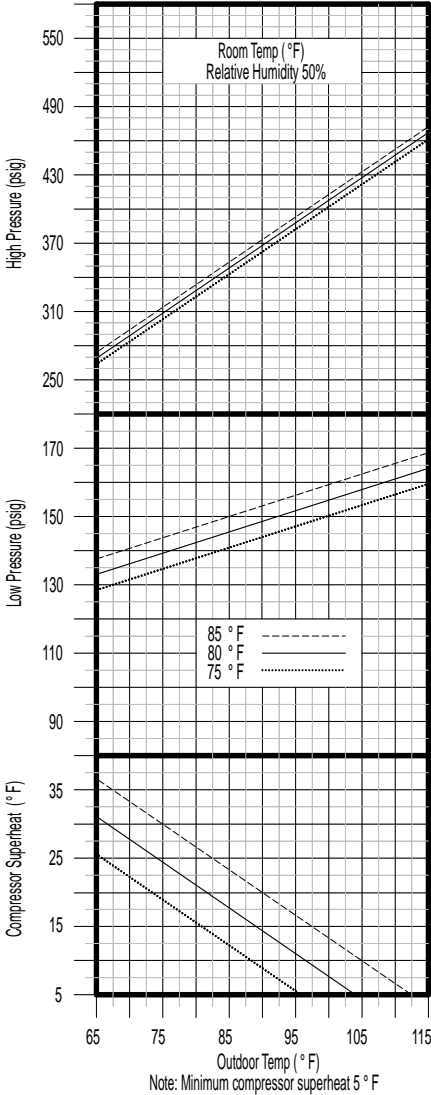


NOTICE

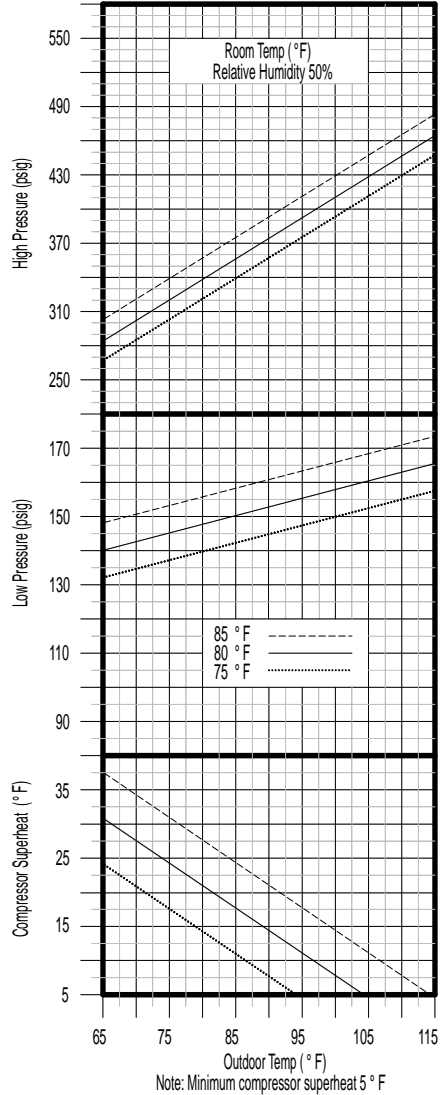
Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

Single-zone Operation Charts *(continued)*

Cooling Cycle
Model S1CG8000 & S1HG8000
with EMI's WLHG24 & UNHG24 (R-410A Ref.)



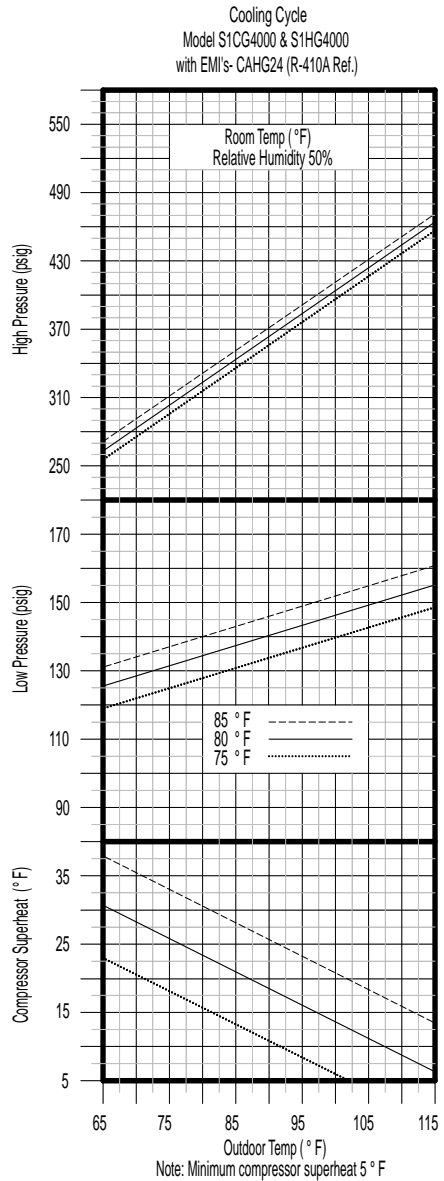
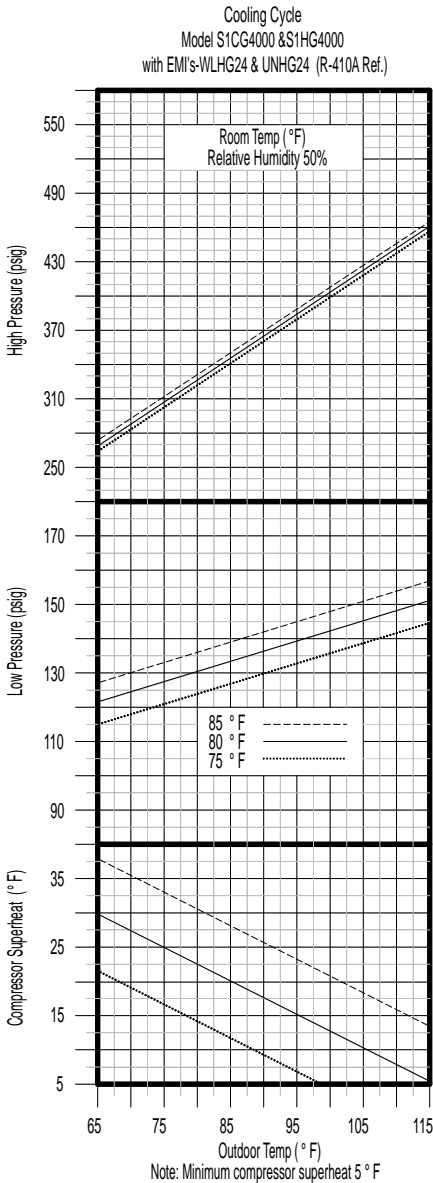
Cooling Cycle
Model S1CG8000 & S1HG8000
with EMI's CAHG24 (R-410A Ref.)



NOTICE

Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

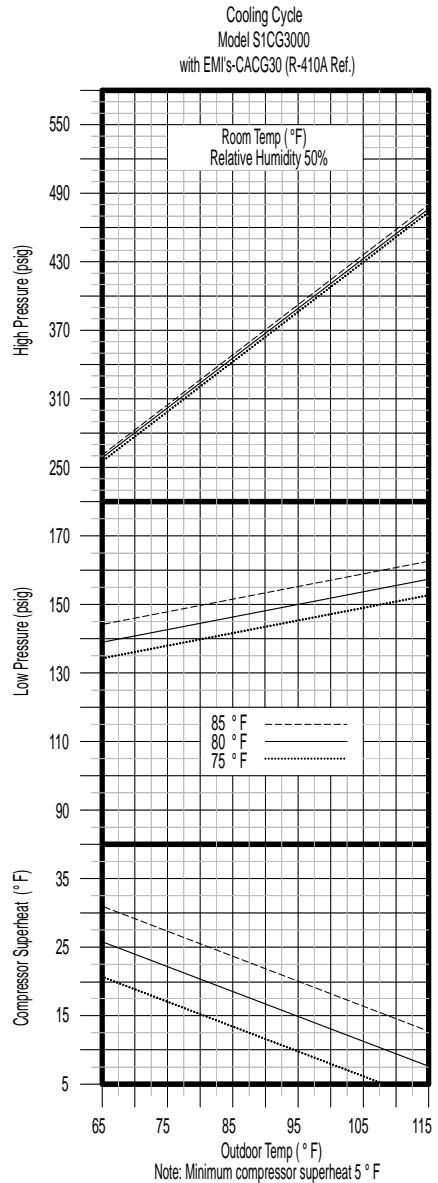
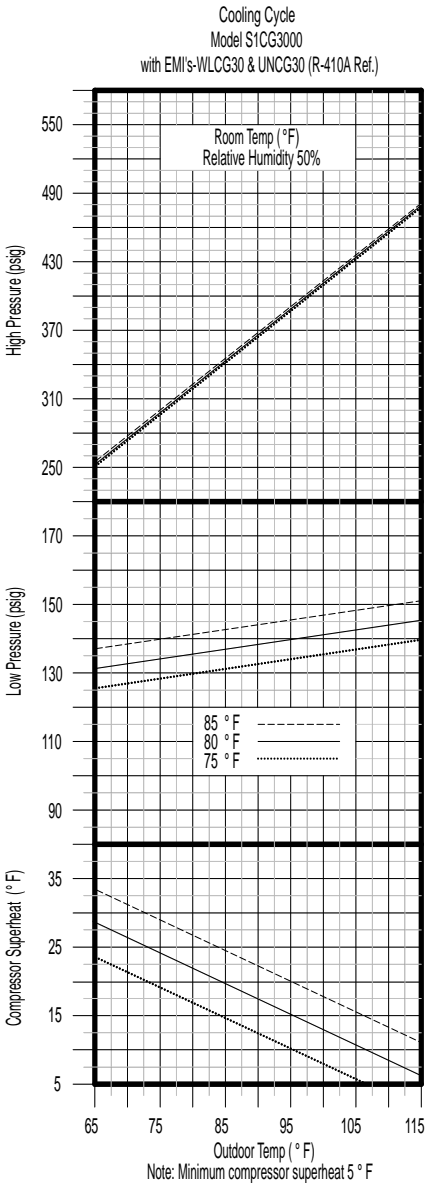
Single-zone Operation Charts *(continued)*



NOTICE

Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

Single-zone Operation Charts *(continued)*

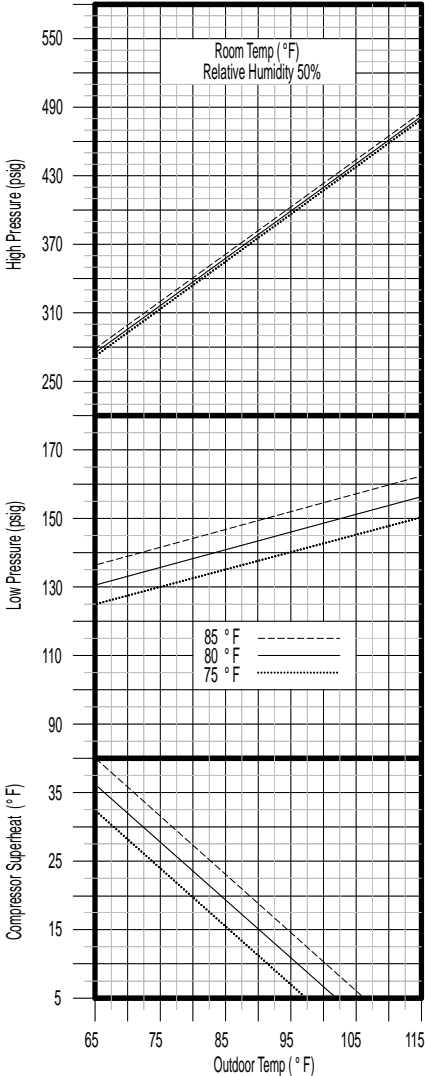


NOTICE

Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

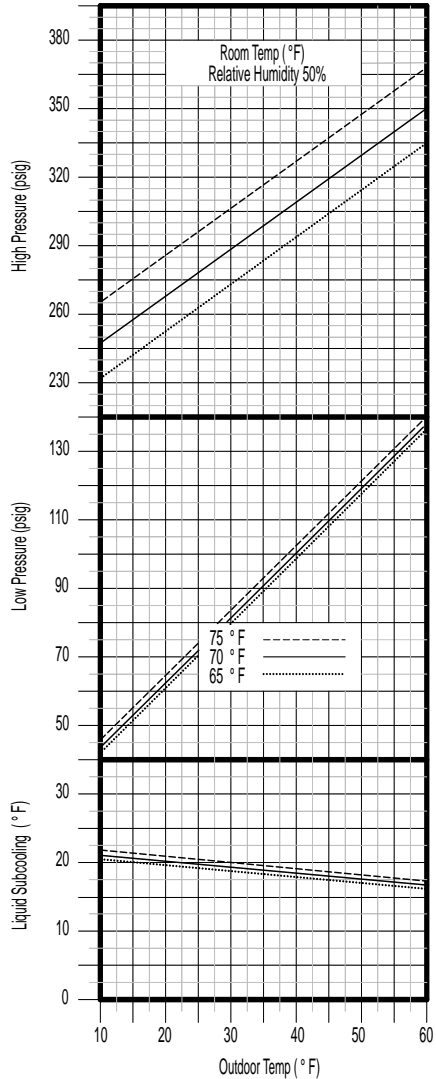
Single-zone Operation Charts *(continued)*

Cooling Cycle
Model S1CG6000
with EMI's-CACG36 (R-410A Ref.)



Note: Minimum compressor superheat 5 °F

Heating Cycle
Model S1HG9000
with EMI's- WLHG09 & UNHG09 (R-410A Ref.)

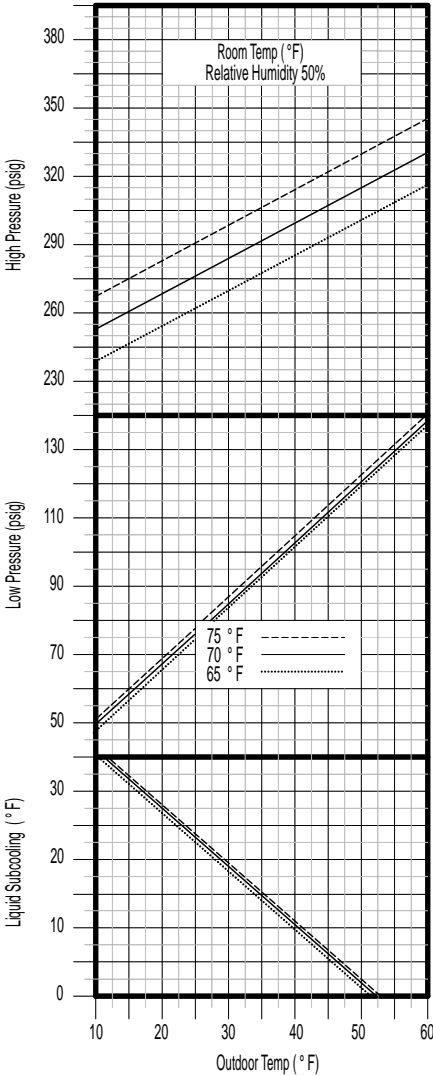


NOTICE

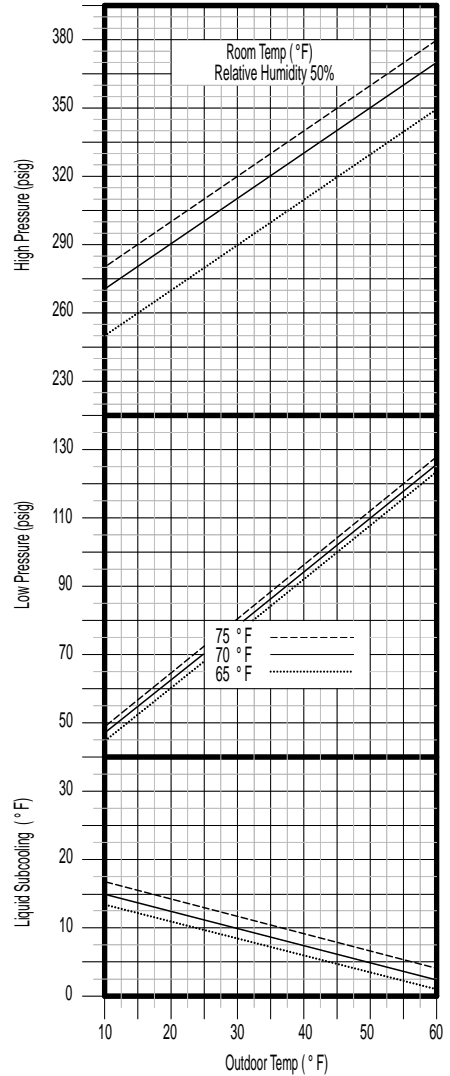
Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

Single-zone Operation Charts *(continued)*

Heating Cycle
Model S1HG9000
with EMI's CAHG09 (R-410A Ref.)



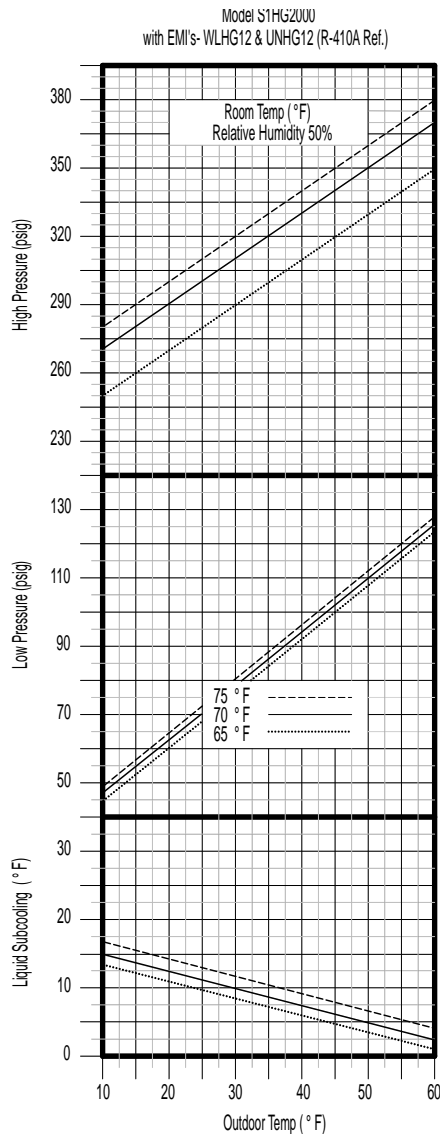
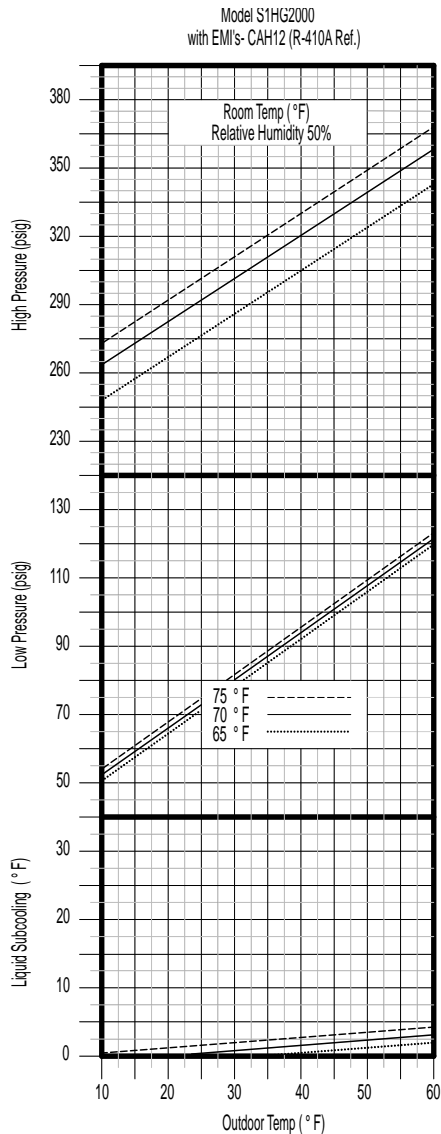
Heating Cycle
Model S1HG2000
with EMI's WLHG12 & UNHG12 (R-410A Ref.)



NOTICE

Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

Single-zone Operation Charts *(continued)*

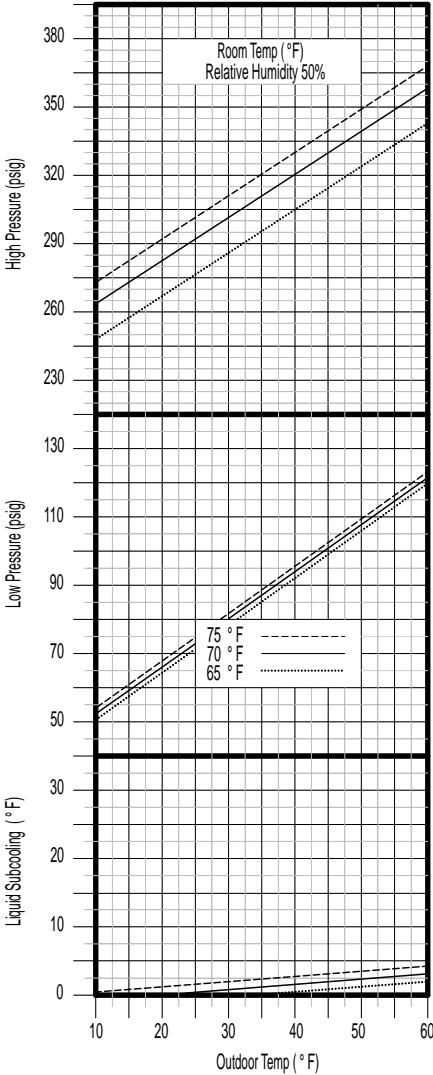


NOTICE

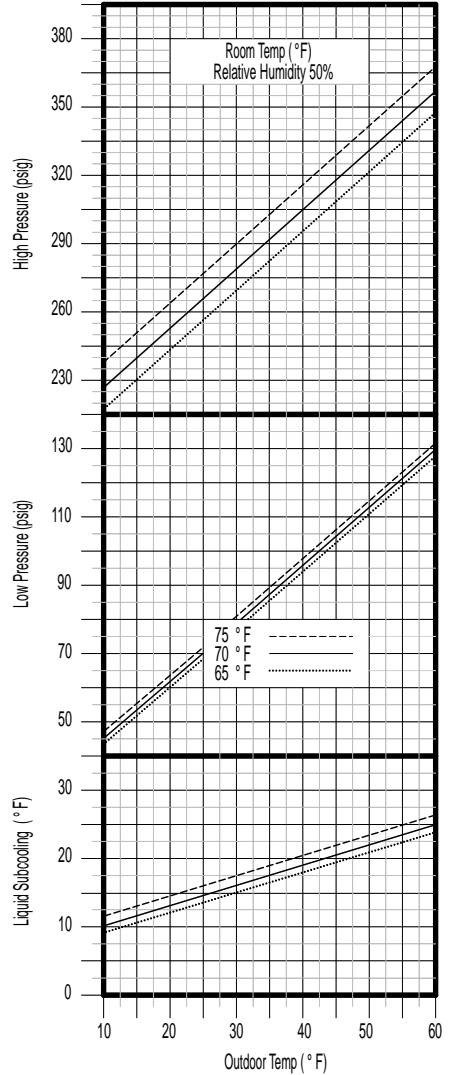
Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

Single-zone Operation Charts *(continued)*

Model S1HG2000
with EMI's CAH12 (R-410A Ref.)



Model S1HG8000
with EMI's WLHG24 & UNHG24 (R-410A Ref.)

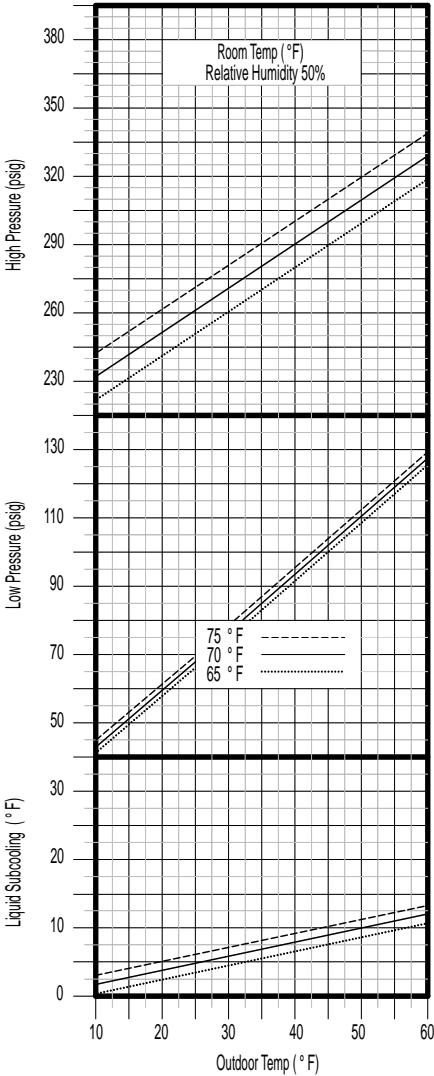


NOTICE

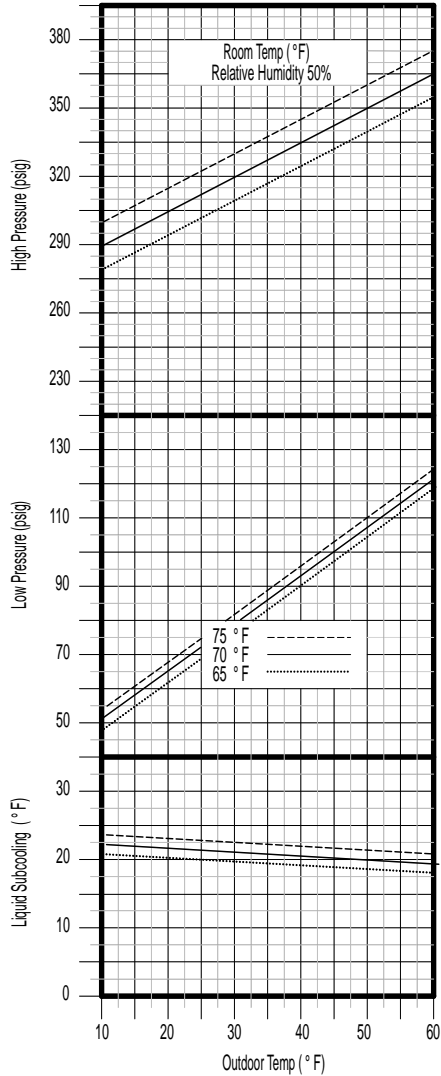
Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

Single-zone Operation Charts *(continued)*

Model S1HG8000
with EMI's- CAH24 (R-410A Ref.)



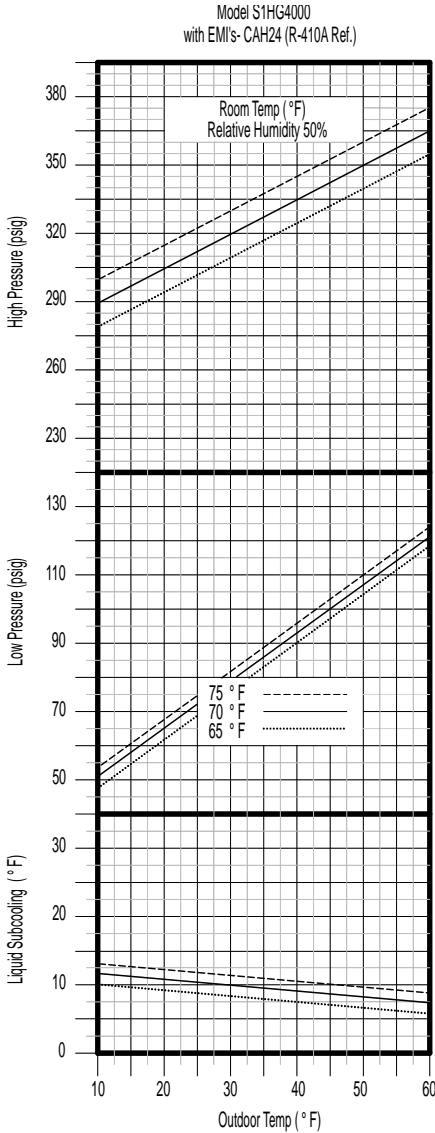
Model S1HG4000
with EMI's- WLHG24 & UNHG24 (R-410A Ref.)



NOTICE

Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

Single-zone Operation Charts *(continued)*



NOTICE

Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

Starting the Unit

9,000– 12,000 Btuh units

In low ambient cooling, if a crankcase heater is installed, **power the system 24 hours before attempting to start** the unit in cool weather (below 60° F).

Test unit data sheet

After doing a final system check using the Operation Charts (supplied on previous pages).

Record results on Test Unit Data Sheet on page 36.

Before leaving

Remove gauge set. Mount all access panels and make sure they are properly secured.

Make final visual inspection and repair any deficiencies.

NOTICE

A hard start kit may be required for units in low voltage applications.

Operation and Maintenance

The S1CG/S1HG and S2CG/S2HG outdoor sections are the compressor bearing units of the system. It operates at the command of the indoor section or room thermostat. Therefore, the system operation will be described in the manual pertaining to the indoor section.

EMI units are designed and constructed for reliability and long life with minimal maintenance. You can assure peak operating efficiency by regularly inspecting for free air passage into and through the coil. If debris collects on the air coil, it should be cleaned by “back-flushing” with a spray of water or vacuuming. **TURN OFF POWER SUPPLY FIRST.** Outdoor units may be cleaned or waxed if desired. Use a non-abrasive car wax (on metal surfaces only).

This unit is equipped with a permanently lubricated motor. Although oiling is not necessary, adding a few drops through the oiling ports twice yearly will extend the life of the motor. Do not over oil.

Panels should remain on the unit at all times. Service should be performed by a **qualified service agency only.**

Specific changes

All EMI products are subject to ongoing development programs so design and specifications may change without notice. Please consult the factory for more information.

Single-zone and Dual-zone Condenser Sequence of Operation

EMI AmericaSeries condensers are designed to operate with EMI AmericaSeries evaporators. Both the condenser (outdoor unit) and evaporator (indoor unit) have a high volt service connection. Each is to be independently connected to the electrical service panel. (See the unit name plate for the correct breaker type and size). The outdoor and indoor units are also connected to each other through a low volt interconnect wiring. A 24v transformer located in the indoor unit provides the low volt power source.

Straight cool condensers are designed to operate as a single stage cooling unit. Heat pump condensers are designed to operate as a single stage cooling two stage heating unit. For proper operation the unit must be matched with an appropriate EMI indoor unit with unit mounted controls and/or wall mounted thermostat. For two-stage heating operation the indoor unit must be equipped with an electric strip heater.

NOTICE

For remote wall mounted thermostat operation be sure to select EMI p/n 240004180 or a suitable 24v, two stage heating, heat pump thermostat.

Condenser operation

The transformer located in the indoor unit provides 24v, low-volt control power to the condenser (outdoor unit). This can be measured across low-volt terminals "R" and "C".

Heat pump condensers utilize a reversing valve to provide reverse cycle operation. Therefore the outdoor unit will act as either a condenser or an evaporator there-by providing comfort cooling or heating to the indoor space. The reversing valve is energized in cooling. Should the valve fail to actuate, the system will default to the heating mode of operation.

Cooling operation, single- and dual-zone

Cooling operation requires that the control (either unit mount or remote wall mount thermostat) make a connection between low-volt terminals "R" and "Y" along with "R" and "O" (heat pumps only). When the indoor control is placed in cooling mode, with the set point

temperature below the room temperature, the reversing valve will energize (R & O heat pumps only) along with the compressor and outdoor fan (R & Y). When the indoor control is satisfied and the room temperature falls below the set temperature, the compressor and fan will de-energize. The anti-short cycle timer (ASCT) will prevent the compressor from re-starting for three minutes.

Heating operation

Heating operation requires that the control (either unit mount or remote wall mount, heat pump thermostat) make a connection between low-Volt terminals "R" and "Y" only. When the indoor control is placed in heating mode, with the set point temperature above room temperature, the compressor and outdoor fan (R & Y) will energize. When the indoor control is satisfied and the room temperature rises above the set temperature, the compressor and fan will de-energize. The anti-short cycle timer (ASCT) will prevent the compressor from re-starting for three minutes.

Defrost controls with short cycle protection (heat pumps only)

The unit is equipped with a logic control circuit designed to keep system operating at peak efficiency. The 24v circuit provides control to the indoor and outdoor systems including a three minute, anti-short cycle timer (ASCT) compressor protection.

The defrost control circuit is designed to keep the condenser coil free from frost and ice during heating mode. This is accomplished through the precise switching sequence of the outdoor fan, reversing valve and indoor auxiliary heater.

Defrost initiation

The defrost-sensor is located on either the end plate or the return bend of the condenser coil. A defrost cycle will initiate after the sensor closes (approx. 30° F) and remains closed for the length of time selected on the control board (either 30, 60 or 90 minutes)*.

At the start of the defrost cycle, the reversing valve will change from heating to cooling mode. The condenser fan will also switch off there-by allowing pressure and temperature

Single-zone and Dual-zone Condenser Sequence of Operation

Testing Defrost Operation Using Test Pins

to rise within the condenser coil to melt off any ice build-up. At the same time the unit will switch on the indoor electric strip heater to temper the cold air being discharged from the evaporator unit. This will continue until either the defrost-sensor opens (approx. 60° F) or a 10-minute maximum cycle time has elapsed. Defrost times will vary depending on outdoor temperature and moisture conditions. When the defrost cycle is complete the unit will return to normal heating operation.

*Factory settings 9–24k Btu = 90 minutes



WARNING

Before removing the access panels to the unit make sure that all power is disconnected from the unit. Failure to do so could result in injury or electric shock.

Defrost operation can be initiated using the test pins located on the circuit board of the condensing unit. “Defrost test operation” will be a time compressed version of the actual defrost cycle.

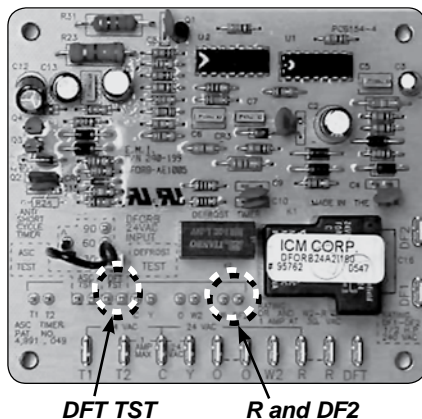
With the system “off”, using two small alligator clips, jumper the following sets of test pins. “R and DF2” and “DFT TST”.

Defrost control board

Apply power to the indoor and outdoor units. Place the indoor unit in heating mode with the set point temperature well above room temperature. This is to ensure that the condenser will remain on during the entire defrost test operation.

The condenser will operate in heating for approximately 20 seconds. At that point the unit will enter defrost mode for approximately 2 seconds. During this time the condenser fan will switch off, the reversing valve will energize and the defrost board will energize the indoor electric heat relay through the “W” terminal. After the two second defrost cycle is complete, the unit will switch back to heating operation for another 20 seconds. This process will repeat until the jumpers are removed from the test pins.

Figure 21 Defrost control board (*S1H shown*)



NOTICE

If the condenser coil is heavily frosted up with ice, it is likely that the “Defrost Sensor” is already closed. In this case the “R and DFT” jumper can be eliminated. To initiate defrost, momentarily jump pins marked “DFT TST” until the defrost cycle begins. The unit will remain in defrost mode until the condenser coil is defrosted and then it will return to heating mode. When testing is complete be sure to remove the jumper(s). DO NOT leave the unit in test mode with jumper(s) in place.

Low ambient operation

If the unit is equipped with low ambient fan control for cooling, the fan will remain off (while in cooling mode) until the condenser pressure reaches 340 psi. The fan will then energize and run until the condenser pressure falls below 247 psi. This will happen only in the cooling mode (or when the reversing valve is energized). In heating (reversing valve not energized), the fan will run continuous so long as the connection is made between “R” and “Y”.

Specification and Dimensions

NOTICE

Performance data listed in this manual is subject to change without notice. For the most current unit/system performance data, please refer to the ECR International listing of certified products in the AHRI directory, at www.ahridirectory.org.

Due to ongoing product development, designs, specifications, and performance are subject to change without notice. Please consult the factory for further information.

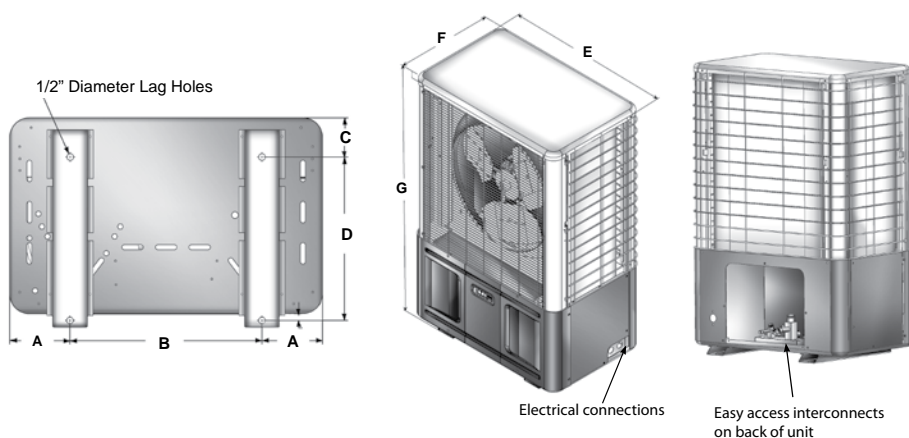


Table 4 Dimensional data, sound data and shipping weights

Model	Size	Mounting Dimensions Inches (mm)				Unit dimensions Inches (mm)			Sound level dBA (note 1)	Shipping weight Lbs (kg)
		A	B	C	D	E	F	G		
S1CG/S1HG9	9	4 ⁵ / ₈ (117)	14 ¹¹ / ₁₆ (373)	3 (76)	12 ⁷ / ₁₆ (316)	24 (610)	15 (381)	36 (914)	59	98
S1CG/S1HG2	12	4 ⁵ / ₈ (117)	14 ¹¹ / ₁₆ (373)	3 (76)	12 ⁷ / ₁₆ (316)	24 (610)	15 (381)	36 (914)	59	98
S1CG/S1HG8	18	4 ⁵ / ₈ (117)	22 ¹¹ / ₁₆ (570)	3 (76)	12 ⁷ / ₁₆ (316)	32 (813)	15 (381)	36 (914)	62	156
S1CG/S1HG4	24	4 ⁵ / ₈ (117)	22 ¹¹ / ₁₆ (570)	3 (76)	12 ⁷ / ₁₆ (316)	32 (813)	15 (381)	40 (1016)	63	156
S1CG3	30	7 (178)	23 ¹⁵ / ₁₆ (608)	3 (76)	12 ⁷ / ₁₆ (316)	38 (965)	15 (381)	44 (1118)	68	210
S1CG6	36	7 (178)	23 ¹⁵ / ₁₆ (608)	3 (76)	12 ⁷ / ₁₆ (316)	38 (965)	15 (381)	48 (1219)	68	210
S2CG/S2HG99	9 + 9	7 (178)	23 ¹⁵ / ₁₆ (608)	3 (76)	12 ⁷ / ₁₆ (316)	38 (965)	15 (381)	44 (1219)	68	159
S2CG/S2HG22	12 + 12	7 (178)	23 ¹⁵ / ₁₆ (608)	3 (76)	12 ⁷ / ₁₆ (316)	38 (965)	15 (381)	44 (1219)	68	197
S2CG/S2HG92	9 + 12	7 (178)	23 ¹⁵ / ₁₆ (608)	3 (76)	12 ⁷ / ₁₆ (316)	38 (965)	15 (381)	44 (1219)	68	187
Note 1	Sound levels are for cooling or heat pump for sizes up to 24 kBtuh, cooling only for larger sizes.									

Specification and Dimensions *(continued) (see NOTICE on page 31)*

Table 5 S1CG electrical specifications

Model #	Volts/HZ/PH	Fan Motor		Compressor		Total amps	Min volt	M.C.A.	HACR BRKR
		AMPS	HP	RLA	LRA				
S1CG9A	115/60/1	1.4	0.125	7.5	47	8.9	104	10.8	15
S1CG2A	115/60/1	1.4	0.125	9.9	53	11.3	104	13.8	20
S1CG9D	208/230/60/1	0.8	0.125	3.9	20	4.7	197	5.7	15
S1CG2D	208/230/60/1	0.8	0.125	5.2	27	6.0	197	7.3	15
S1CG8D	208/230/60/1	0.8	0.125	5.9	43	6.7	197	8.2	15
S1CG4D	208/230/60/1	0.8	0.125	8.0	43	8.8	197	10.8	15
S1CG3D	208/230/60/1	1.8	0.330	11.6	74	13.4	197	16.3	25
S1CG6D	208/230/60/1	1.8	0.330	12.7	74	14.5	197	17.7	30

S1CG performance data: Matched with EMI AmericaSeries Indoor Units

Table 6 Cooling systems with wall units


Condenser	Wall unit	Btuh	SEER	SHR	EER	Ref.	 WLC/WLH
S1CG9	WLHG09	9,000	13.0	0.74	12.2	R410A	
S1CG2	WLHG12	12,000	13.0	0.68	11.9	R410A	
S1CG8	WLHG24	18,000	13.0	0.77	12.0	R410A	
S1CG4	WLHG24	23,800	13.0	0.67	11.4	R410A	
S1CG3	WLCG30	28,200	13.0	0.79	11.7	R410A	

Table 7 Cooling systems with universal units


Condenser	Universal	Btuh	SEER	SHR	EER	Ref.	 UNC/UNH
S1CG9	UNHG09	9,000	13.0	0.74	12.2	R410A	
S1CG2	UNHG12	12,000	13.0	0.68	11.9	R410A	
S1CG8	UNHG24	18,000	13.0	0.77	12.0	R410A	
S1CG4	UNHG24	23,800	13.0	0.67	11.4	R410A	
S1CG3	UNCG36	28,200	13.0	0.79	11.7	R410A	

Table 8 Cooling systems with cassette units (___ = G or H)

Condenser	Cassette	Btuh	SEER	SHR	EER	Ref.	 CAC/CAH
S1CG9	CAH_9	9,000	13.0	0.77	11.4	R410A	
S1CG2	CAH_12	12,000	13.0	0.67	11.5	R410A	
S1CG8	CAH_24	18,000	13.0	0.75	12.7	R410A	
S1CG4	CAH_24	24,000	13.0	0.69	12.1	R410A	
S1CG3	CAC_36	30,000	13.0	0.77	12.4	R410A	
S1CG6	CAC_36	36,000	13.0	0.72	11.5	R410A	



Specification and Dimensions *(continued) (see NOTICE on page 31)*

Table 9 S1HG electrical specifications

Model #	Volts/HZ/PH	Fan motor		Compressor		Total amps	Min volt	M.C.A.	HACR BRKR
		AMPS	HP	RLA	LRA				
S1HG9A	115/60/1	1.4	0.125	7.5	47	8.9	104	10.8	15
S1HG2A	115/60/1	1.4	0.125	9.9	53	11.3	104	13.8	20
S1HG9D	208/230/60/1	0.8	0.125	3.9	20	4.7	197	5.7	15
S1HG2D	208/230/60/1	0.8	0.125	5.2	27	6.0	197	7.3	15
S1HG8D	208/230/60/1	0.8	0.125	5.9	43	6.7	197	8.2	15
S1HG4D	208/230/60/1	0.8	0.125	8.0	43	8.8	197	10.8	15

S1HG performance data: Matched with EMI AmericaSeries Indoor Units

Table 10 Heat pump systems with wall units

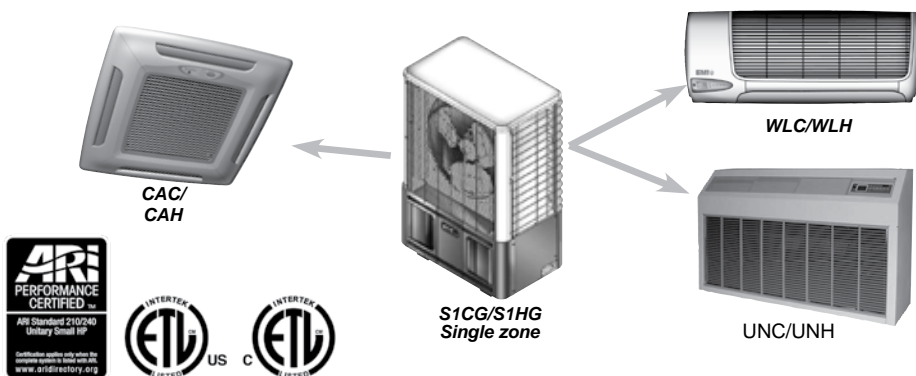
Condenser	Wall unit	Cooling Btuh	Heating Btuh	SEER	HSPF	SHR	EER	COP	Ref.
S1HG9	WLHG09	9,000	9,000	13.0	7.7	0.72	12.8	3.3	R410A
S1HG2	WLHG12	12,000	11,400	13.0	7.7	0.69	11.8	3.3	R410A
S1HG8	WLHG24	18,000	17,600	13.0	7.7	0.76	11.9	3.5	R410A
S1HG4	WLHG24	23,800	20,600	13.0	7.7	0.71	11.9	3.5	R410A

Table 11 Heat pump systems with universal units

Condenser	Universal	Cooling Btuh	Heating Btuh	SEER	HSPF	SHR	EER	COP	Ref.
S1HG9	UNHG09	9,000	9,000	13.0	7.7	0.72	12.8	3.3	R410A
S1HG2	UNHG12	12,000	11,400	13.0	7.7	0.69	11.8	3.3	R410A
S1HG8	UNHG24	18,000	17,600	13.0	7.7	0.76	11.9	3.5	R410A
S1HG4	UNHG24	23,800	20,600	13.0	7.7	0.71	11.9	3.5	R410A

Table 12 Heat pump systems with cassette units (___ = G or H)

Condenser	Cassette	Cooling Btuh	Heating Btuh	SEER	HSPF	SHR	EER	COP	Ref.
S1HG9000	CAH_9	9,000	8,200	13.0	7.7	0.74	11.8	3.2	R410A
S1HG2000	CAH_12	12,000	10,600	13.0	7.7	0.67	11.5	3.0	R410A
S1HG8000	CAH_24	18,000	16,400	13.0	7.7	0.76	12.1	3.4	R410A
S1HG4000	CAH_24	24,000	20,400	13.0	7.7	0.69	12.0	3.3	R410A



Specification and Dimensions *(continued) (see NOTICE on page 31)*

Table 13 S2CG electrical specifications

Capacity	Volts/HZ/PH	Fan motor		Compressor				Total amps	Min volt	M.C.A.	HACR BRKR
				Circuit #1		Circuit #2					
		AMPS	HP	RLA	LRA	RLA	LRA				
9900	208/230/60/1	0.8	0.125	3.9	20	3.9	20	7.8	197	8.7	15
9200	208/230/60/1	0.8	0.125	3.9	20	5.2	27	8.8	197	10	15
2200	208/230/60/1	0.8	0.125	5.2	27	5.2	27	9.8	197	11	15

S2CG performance data: Matched with EMI AmericaSeries Indoor Units

Table 14 S2CG cooling systems with two wall units

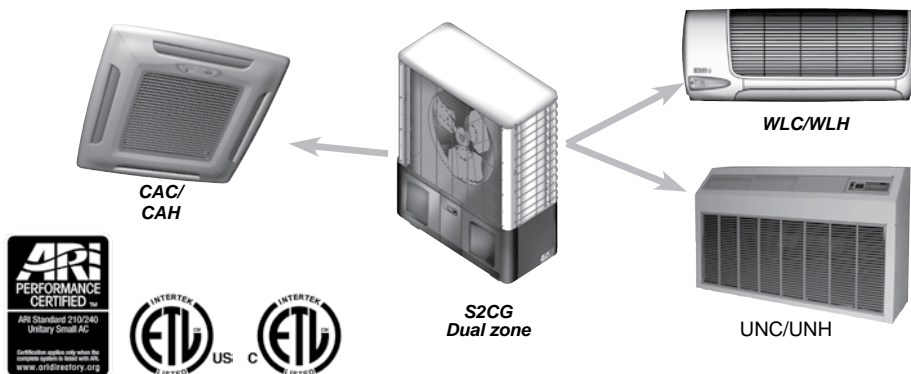
Wall units	Condenser	Btuh	SEER	SHR	EER	Ref.
WLHG09+WLHG09	S2CG99	18,000	13.0	0.80	11.9	R410A
WLHG12+WLHG12	S2CG22	24,000	13.0	0.72	12.0	R410A
WLHG09+WLHG12	S2CG92	21,000	13.0	0.74	12.0	R410A

Table 15 S2CG cooling systems with two universal units

Air handlers	Condenser	Btuh	SEER	SHR	EER	Ref.
UNHG09 + UNHG09	S2CG99	18,000	13.0	0.80	11.9	R410A
UNHG12 + UNHG12	S2CG22	24,000	13.0	0.72	12.0	R410A
UNHG09 + UNHG12	S2CG92	21,000	13.0	0.74	12.0	R410A

Table 16 S2CG cooling systems with two cassette units (___ = G or H)

Cassettes	Condenser	Btuh	SEER	SHR	EER	Ref.
CAH_09 + CAH_09	S2CG99	18,000	13.0	0.75	11.5	R410A
CAH_12 + CAH_12	S2CG22	24,000	13.0	0.75	11.5	R410A
CAH_09 + CAH_12	S2CG92	21,000	13.0	0.75	11.5	R410A



Specification and Dimensions *(continued) (see NOTICE on page 31)*

Table 17 S2HG electrical specifications

Capacity	Volts/HZ/PH	Fan motor		Compressor				Total amps	Min volt	M.C.A.	HACR BRKR
				Circuit #1		Circuit #2					
		AMPS	HP	RLA	LRA	RLA	LRA				
9900	208/230/60/1	0.8	0.125	3.9	20	3.9	20	7.8	197	8.7	15
9200	208/230/60/1	0.8	0.125	3.9	20	5.2	27	8.8	197	10	15
2200	208/230/60/1	0.8	0.125	5.2	27	5.2	27	9.8	197	11	15

S2HG performance data: Matched with EMI AmericaSeries Indoor Units

Table 18 Heat pump systems with wall units

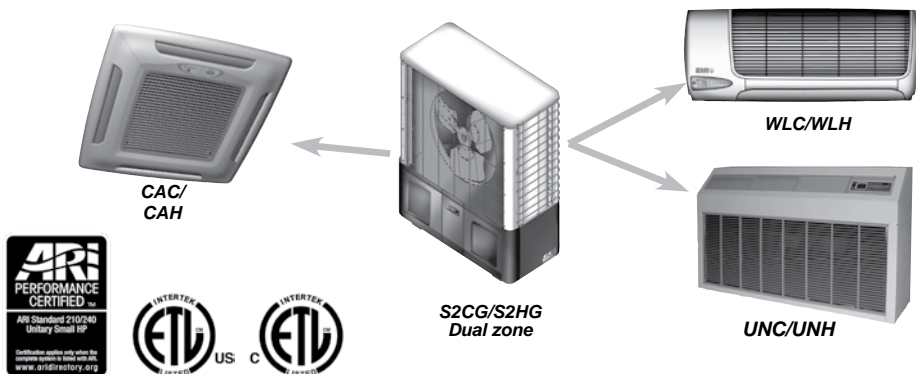
Wall units	Condenser	Cooling Btuh	Heating Btuh	SEER	HSPF	SHR	EER	COP	Ref.
WLHG09+WLHG09	S2HG99	18,000	17,600	13.0	7.7	0.80	11.9	3.3	R410A
WLHG12+WLHG12	S2HG22	23,000	22,000	13.0	7.7	0.72	12.0	3.3	R410A
WLHG09+WLHG12	S2HG92	21,000	20,000	13.0	7.7	0.74	12.0	3.3	R410A

Table 19 Heat pump systems with universal units

Air handlers	Condenser	Cooling Btuh	Heating Btuh	SEER	HSPF	SHR	EER	COP	Ref.
UNHG09 + UNHG09	S2HG99	18,000	18,000	13.0	7.7	0.80	11.9	3.3	R410A
UNHG12 + UNHG12	S2HG22	24,000	22,000	13.0	7.7	0.72	12.0	3.3	R410A
UNHG09 + UNHG12	S2HG92	21,000	20,000	13.0	7.7	0.74	12.0	3.3	R410A

Table 20 Heat pump systems with cassette units (___ = G or H)

Cassettes	Condenser	Cooling Btuh	Heating Btuh	SEER	HSPF	SHR	EER	COP	Ref.
CAH___09 + CAH___09	S2HG99	18,000	16,400	13.0	7.7	0.75	11.5	3.0	R410A
CAH___12 + CAH___12	S2HG22	24,000	21,000	13.0	7.7	0.75	11.5	3.0	R410A
CAH___09 + CAH___12	S2HG92	21,000	18,700	13.0	7.7	0.75	11.5	3.0	R410A



NOTICE

Have this information ready when calling. Make sure to include the Model Number, Serial Number, and Date of installation.

Call our Technical Support Department
@ 1-800-228-9364.

Model Number		Date:	
		Technician:	
Serial Number		Mode:	Cooling
Indoor Section		Notes	
Evaporator Entering Air – DB			
Evaporator Entering Air – WB			
Evaporator Leaving Air – DB			
Evaporator Leaving Air – WB			
Outdoor Section			
Entering Air			
Leaving Air			
Temperature Split			
Operating Pressures			
Compressor Suction – PSIG			
Compressor Discharge – PSIG			
Power Input			
Compressor – Volts			
Compressor – Amps			
OD Fan Motor – Volts			
OD Fan Motor – Amps			
ID Fan Motor – Volts			
ID Fan Motor – Amps			
Total Volts			
Total Amps			
Temperatures – Degrees F°			
Compressor Suction			
Compressor Discharge			
Liquid Out Cond.			
Liquid before Expansion			
Suction out Evaporator			
Capacity Calculations			
DB – Temp Split at evap.			
Test Summary			
Compressor Superheat			
Sub Cooling			

Notes

Notes

Notes

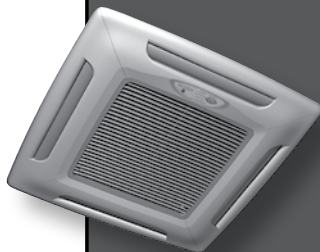
EMI's Product Line

Indoor Units

WLC/WLH
High Wall Air Handler



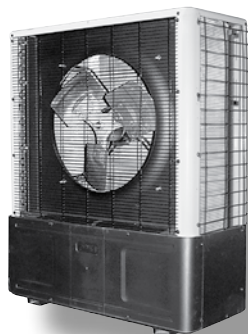
CAC/CAH
Cassette Air Handler



UNC/UNH
*Universal Floor or Ceiling
Air Handler*



Outdoor Units



S2CG & S2HG
*Dual Zone
Side Discharge*



S1CG & S1HG
*Single Zone
Side Discharge*

**T2C, T3C, T4C and
T2H, T3H, T4H; 2, 3 and 4
Zone Top Discharge**

